



# 4 INCH CHIPPER

**73413** - 13 HP HONDA

**73413S** - 13 HP HONDA

**73420** - 20 HP HONDA

**73420F** - 20 HP HONDA

**73420S** - 20 HP HONDA

**73454** - 540 PTO

**73454S** - 540 PTO



PN: 12128 R030907  
Companion to 12127

PARTS MANUAL

# Before You Begin

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## DEAR ECHO BEAR CAT CUSTOMER

Thank you for purchasing a ECHO Bear Cat product. The ECHO Bear Cat line is designed, tested, and manufactured to give years of dependable performance. To keep your machine operating at peak efficiency, it is necessary to adjust it correctly and make regular inspections. The following pages will assist you in the operation and maintenance of your machine. Please read and understand this manual before operating your machine.

If you have any questions or comments about this manual, please call us toll-free at 1-800-247-7335.

If you have any questions or problems with your machine, please call or write your local authorized ECHO Bear Cat Dealer.

This document is based on information available at the time of its publication. ECHO Bear Cat is continually making improvements and developing new equipment. In doing so, we reserve the right to make changes or add improvements to our product without obligation for equipment previously sold.

## PLEASE SEND US YOUR WARRANTY CARD

A warranty card is included in your owner's kit packaged with your machine. Please take the time to fill in the information requested on the card. When you send your completed card to us, we will register your machine and start your coverage under our limited warranty.

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## PARTS ORDERING INFORMATION

For service assistance or parts, contact your nearest authorized ECHO Bear Cat dealer or the factory. Your nearest authorized dealer will need to know the serial number of your machine to provide the most efficient service. See below for information on how to identify and record the serial number for your machine.

### If you need engine service or parts:

For engine service or parts, contact your nearest authorized engine dealer. An authorized engine dealer can handle all parts, repairs, and warranty service concerning the engine.

## REPLACEMENT PARTS

Only genuine ECHO Bear Cat replacement parts should be used to repair the machine. Replacement parts manufactured by others could present safety hazards, even though they may fit on this machine. Replacement parts are available from your ECHO Bear Cat dealer.

### Provide the following when ordering parts:

The SERIAL NUMBER of your machine.

The PART NUMBER of the part.

The PART DESCRIPTION.

The QUANTITY needed.

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## SERIAL NUMBER LOCATION

Please record the serial number in the space provided and on the warranty and registration card.

MANUFACTURED BY CRARY INDUSTRIES  
WEST FARGO, NORTH DAKOTA 58078 U.S.A.  
SERIAL NUMBER   
MANUFACTURED IN U.S.A.

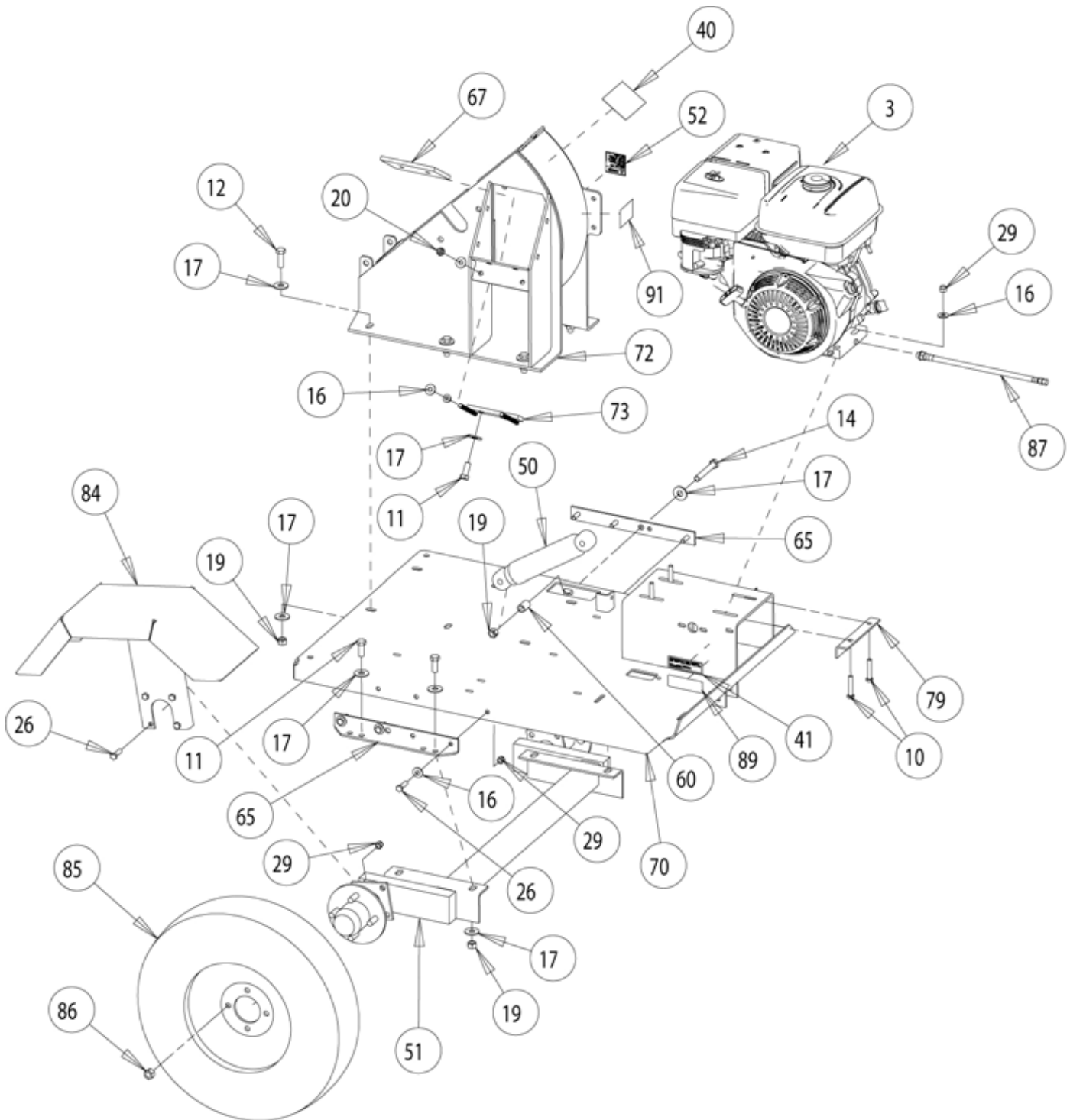
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SERIAL NUMBER

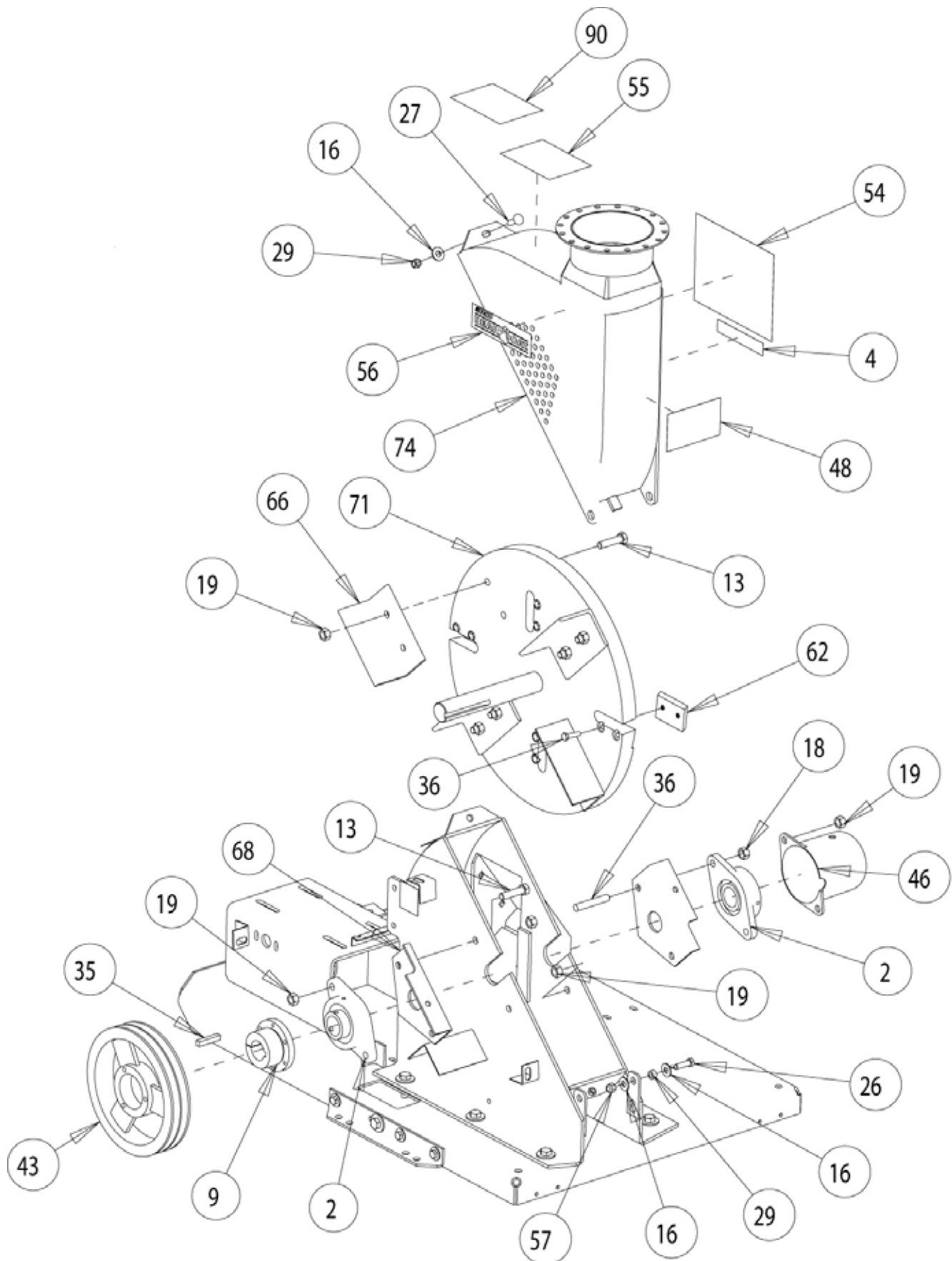
| HOW TO CONTACT ECHO BEAR CAT                               |                                                   |                                         |                                                  |
|------------------------------------------------------------|---------------------------------------------------|-----------------------------------------|--------------------------------------------------|
| ADDRESS                                                    | PHONE                                             | E-MAIL                                  | HOURS                                            |
| 237 NW 12th Street<br>P.O. Box 849<br>West Fargo, ND 58078 | 800-247-7335<br>701-282-5520<br>FAX: 701-282-9522 | opesales@crary.com<br>service@crary.com | Monday - Friday,<br>8 am to 5 pm<br>Central Time |

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| BASE ASSEMBLY |             |                                    |     |
|---------------|-------------|------------------------------------|-----|
| ITEM          | PART NUMBER | DESCRIPTION                        | QTY |
| 3             | 12120       | ENGINE, 13 HP HONDA                | 1   |
| 10            | 15008       | BOLT, 3/8" NC X 2 GR5 HEX HD       | 5   |
| 11            | 15013       | BOLT, 1/2" X 1-1/4" HEX HD         | 6   |
| 12            | 15014       | BOLT, 1/2" X 1-1/2" HEX HD         | 6   |
| 14            | 15016       | BOLT, 1/2" X 3-1/2" HEX HD         | 2   |
| 16            | 15031       | WASHER, 3/8 FLAT                   | 20  |
| 17            | 15034       | WASHER, 1/2 FLAT                   | 24  |
| 19            | 15049       | NUT, 1/2" CENTERLOCK GRB ZP        | 27  |
| 20            | 15051       | NUT, 3/8" SERR FLANGE              | 5   |
| 26            | 15364       | BOLT, 3/8" NC X 1-1/4" HEX HD      | 7   |
| 29            | 15388       | NUT, 3/8" NYLOCK                   | 15  |
| 40            | 16085       | DECAL, KNIFE ACCESS (73413)        | 1   |
|               | 12169       | DECAL, KNIFE ACCESS (73413S)       | 1   |
| 41            | 16155       | DECAL, SERIAL NUMBER               | 1   |
| 50            | 16786       | ABSORBER, IDLER SHOCK              | 1   |
| 51            | 16917       | AXLE, TORSION SUSPENSION (1000 LB) | 1   |
| 52            | 17423       | DECAL, SHIELD DANGER (73413)       | 1   |
|               | 12174       | DECAL, SHIELD DANGER (73413S)      | 1   |
| 60            | 70369       | SPACER, .75 X 1.18                 | 1   |
| 65            | 71911       | AXLE SUPPORT ANGLE                 | 2   |
| 67            | 72740-12    | 4 INCH CHIPPER ANVIL               | 1   |
| 70            | 72440-12    | CHIPPER TRAILER WELDMENT           | 1   |
| 72            | 72445-35    | CHIPPER BOTTOM WELDMENT            | 1   |
| 73            | 72446-12    | BLOCK ADJUSTOR WELDMENT            | 1   |
|               | 72417       | STRIP, ADJUSTOR BLOCK              | 1   |
|               | 72424       | STUD, ADJUSTOR BLOCK               | 2   |
| 79            | 72492-12    | ENGINE ADJUSTMENT ANGLE            | 2   |
| 84            | 71480       | CHIPPER FENDER WELDMENT            | 2   |
| 85            | 16548       | 5.30-12 TIRE AND SPOKE RIM ASSY    | 2   |
| 86            | 15527       | NUT, 1/2-20 WHEEL                  | 8   |
| 87            | 14373-00    | CRANKCASE DRAIN HOSE ASSY          | 1   |
| 89            | 12192       | DECAL, 73413S INFORMATION          | 1   |
| 91            | 16753       | DECAL, CE                          | 1   |



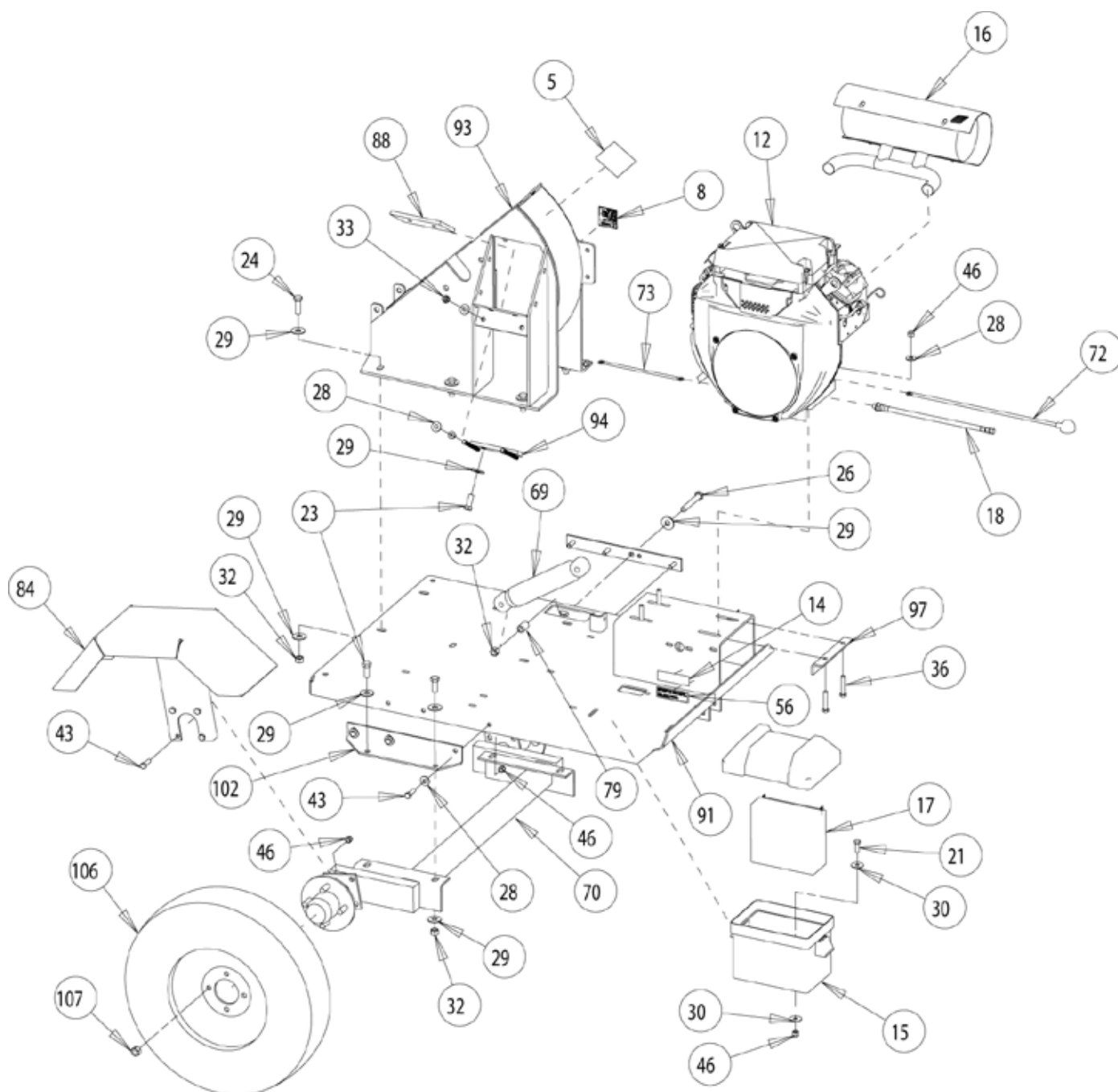
| DISK ASSEMBLY |             |                               |     |
|---------------|-------------|-------------------------------|-----|
| ITEM          | PART NUMBER | DESCRIPTION                   | QTY |
| 2             | 12117       | BEARING, 1-1/2" 2-BOLT FLANGE | 2   |
| 4             | 12130       | DECAL, MODEL 73413            | 1   |
| 9             | 12441       | BUSHING, 1-1/2" SK            | 1   |
| 13            | 15015       | BOLT, 1/2" X 2" HEX HD        | 10  |
| 16            | 15031       | WASHER, 3/8 FLAT              | 20  |
| 18            | 15043       | NUT, 1/2" HEX                 | 2   |
| 19            | 15049       | NUT, 1/2" CENTERLOCK GRB ZP   | 27  |
| 26            | 15364       | BOLT, 3/8" NC X 1-1/4" HEX HD | 7   |
| 27            | 15378       | BOLT, 3/8" X 1-1/4" CRG       | 1   |
| 29            | 15388       | NUT, 3/8" NYLOCK              | 15  |
| 35            | 15440       | KEY, 3/8" X 2.0 SQ            | 1   |
| 36            | 15481       | STUD, 1/2" X 3" THREADED      | 2   |
| 43            | 16323       | SHEAVE, 2B9.4 SK              | 1   |
| 46            | 16460       | CAP, LARGE SHAFT              | 1   |
| 48            | 16558       | DECAL, FLYING DEBRIS (73413)  | 1   |
|               | 12173       | DECAL, DISCHARGE (73413S)     | 1   |
| 54            | 17836       | DECAL, BEARCAT PICTURE        | 1   |
| 55            | 17846       | DECAL, CAUTION (73413)        | 1   |
|               | 12172       | DECAL, PROTECTION (73413S)    | 1   |
| 56            | 17913       | DECAL, SMALL BEARCAT          | 1   |
| 57            | 41158       | TUBE, SPACER                  | 2   |
| 62            | 70739       | BLADE, TWO EDGE CHIPPER       | 4   |
| 66            | 72411       | BIG CHIPPER PADDLE            | 4   |
| 68            | 72433-12    | BEARING MOUNT PLATE           | 2   |
| 71            | 72444       | CHIPPER DISK WELDMENT         | 1   |
| 74            | 72447-35    | CHIPPER TOP WELDMENT          | 1   |
| 90            | 14184-00    | DECAL, 101 DB                 | 1   |



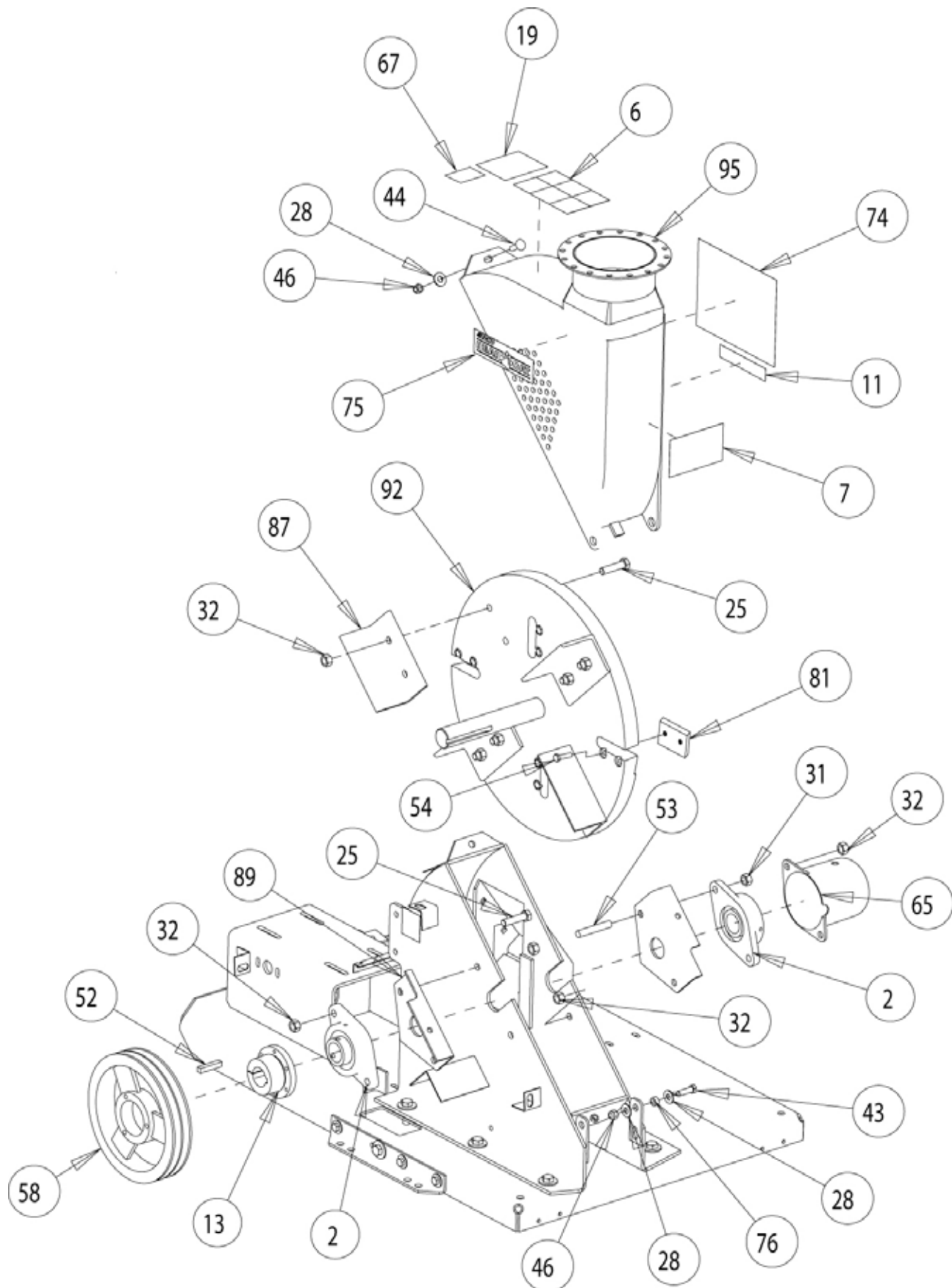
| ENGINE ASSEMBLY |             |                                   |     |
|-----------------|-------------|-----------------------------------|-----|
| ITEM            | PART NUMBER | DESCRIPTION                       | QTY |
| 1               | 12014       | SWITCH, ENGINE KILL               | 1   |
| 6               | 12145       | SHEAVE, 2B4.8 SDS                 | 1   |
| 7               | 12188       | WIRE, ENGINE KILL                 | 1   |
| 16              | 15031       | WASHER, 3/8 FLAT                  | 20  |
| 23              | 15219       | BOLT, 5/16" X 1" HEX HD           | 7   |
| 24              | 15250       | WASHER, 5/16" FLAT                | 13  |
| 28              | 15381       | BOLT, 5/16"-24 X 3/4" GR5 HHCS ZP | 4   |
| 30              | 15402       | NUT, 5/16" X 18 TINNERMAN U-TYPE  | 3   |
| 32              | 15418       | KEY, 1/4" X 1-1/2" SQ             | 1   |
| 39              | 15755-00    | BOLT, 5/16"-24 X 1" HHCS GR5 ZP   | 2   |
| 44              | 16347       | BELT, 2B70                        | 1   |
| 45              | 16458       | BUSHING, 1.0 SDS                  | 1   |
| 75              | 72455-12    | CHIPPER BELT GUARD WELDMENT       | 1   |
| 76              | 72457-12    | BELT GUIDE WELDMENT               | 2   |
| 77              | 72490-12    | ENGINE GUARD STRIP                | 1   |
| 82              | 71708       | COVER, HARNESS                    | 1   |



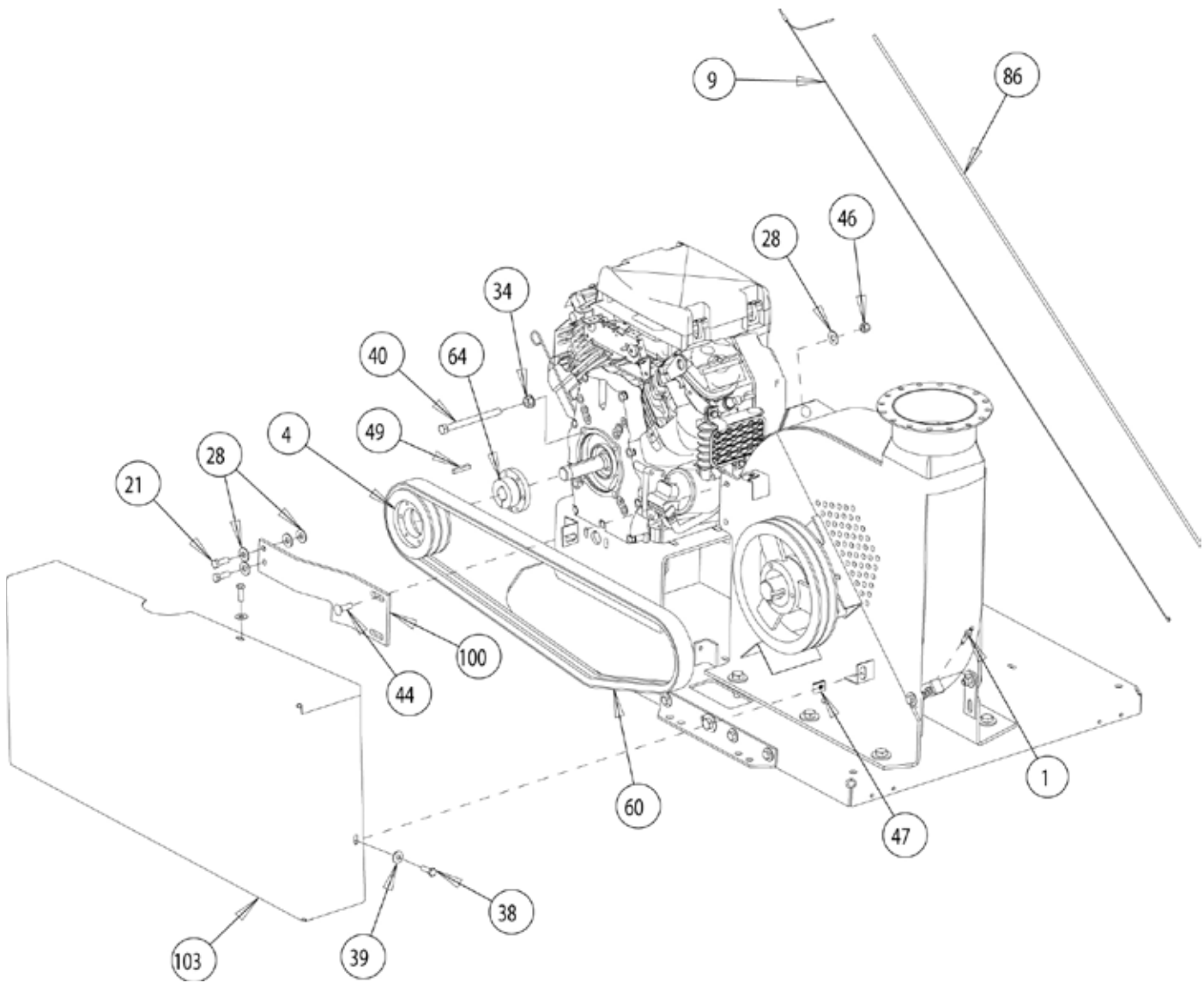
| PULLEY ASSEMBLY |             |                               |     |
|-----------------|-------------|-------------------------------|-----|
| ITEM            | PART NUMBER | DESCRIPTION                   | QTY |
| 5               | 12132       | BEARING, 3/4" FLANGE          | 2   |
| 8               | 12275       | FITTING, 1/4" SELF-TAP GREASE | 1   |
| 10              | 15008       | BOLT, 3/8" NC X 2 GR5 HEX HD  | 5   |
| 14              | 15016       | BOLT, 1/2" X 3-1/2" HEX HD    | 2   |
| 15              | 15017       | BOLT, 1/2" X 4-1/2" HEX HD    | 1   |
| 16              | 15031       | WASHER, 3/8 FLAT              | 20  |
| 17              | 15034       | WASHER, 1/2 FLAT              | 24  |
| 19              | 15049       | NUT, 1/2" CENTERLOCK GRB ZP   | 27  |
| 20              | 15051       | NUT, 3/8" SERR FLANGE         | 5   |
| 23              | 15219       | BOLT, 5/16" X 1" HEX HD       | 7   |
| 24              | 15250       | WASHER, 5/16" FLAT            | 13  |
| 25              | 15356       | NUT, 5/16" NYLOCK             | 6   |
| 29              | 15388       | NUT, 3/8" NYLOCK              | 15  |
| 31              | 15403       | BOLT, 5/16" X 1-3/4" HEX      | 1   |
| 33              | 15429       | BOLT, 5/16" X 2" INCH EYE     | 1   |
| 34              | 15437       | BOLT, 3/8" NC X 2-3/4" HEX HD | 1   |
| 38              | 15584       | WASHER, FLAT 254 X 400 X 048  | 1   |
| 42              | 16230       | PULLEY, 5.0 X 2.5 IN. IDLER   | 1   |
| 47              | 16502       | SPRING, LOCK COMPRESSION      | 1   |
| 49              | 16782       | CLAMP, 3/16" CABLE            | 2   |
| 53              | 17520       | SPRING, LOCK COMPRESSION      | 1   |
| 58              | 70290       | SPACER, 0.75 X .905           | 2   |
| 59              | 70367       | SHORT SPACER (LARGE C/S)      | 1   |
| 61              | 70694       | SPACER, .63 X 1.63            | 1   |
| 63              | 71271       | CHIPPER CLUTCH PEDAL WELDMENT | 1   |
| 64              | 71632       | CABLE, 3/16" X 18             | 1   |
| 69              | 72435-12    | IDLER ARM WELDMENT            | 1   |
| 78              | 72491-12    | PULLEY GUARD STRIP            | 1   |
| 80              | 72517       | IDLER SPRING COVER            | 1   |
| 81              | 72787-12    | CLUTCH ARM WELDMENT           | 1   |



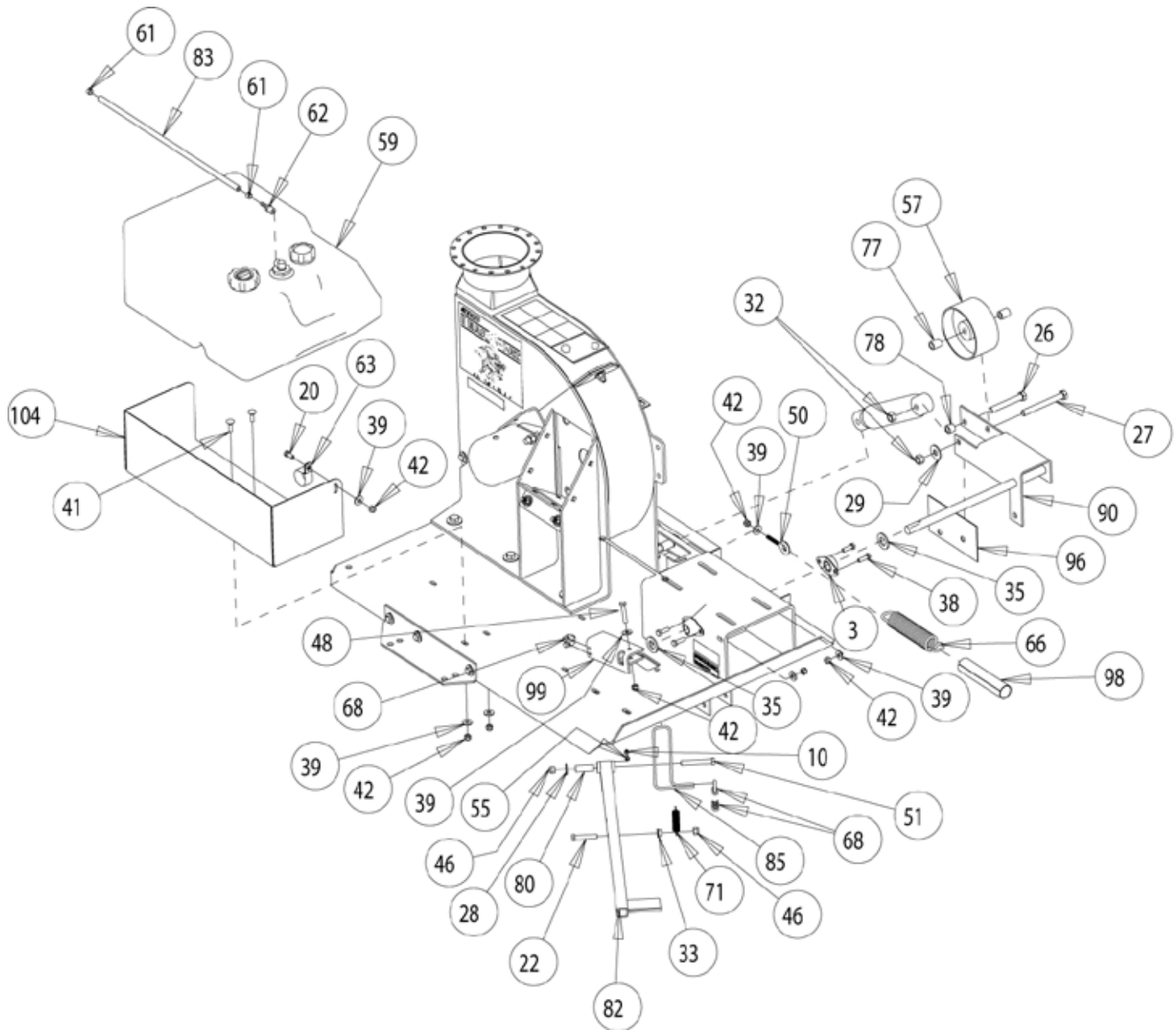
| BASE ASSEMBLY |             |                                                    |     |
|---------------|-------------|----------------------------------------------------|-----|
| ITEM          | PART NUMBER | DESCRIPTION                                        | QTY |
| 5             | 16085       | DECAL, ACCESS COVER (73420)                        | 1   |
|               | 12169       | DECAL, KNIFE ACCESS (73420F, 73420S)               | 1   |
| 8             | 17423       | DECAL, SHIELD DANGER (73420)                       | 1   |
|               | 12174       | DECAL, SHIELD DANGER (73420F, 73420S)              | 1   |
| 12            | 12360       | ENGINE, 20 HP HONDA                                | 1   |
| 14            | 12535       | DECAL, 73420S INFO                                 | 1   |
| 15            | 12839       | BOX, SMALL BATTERY (73420S AND 73420F ONLY)        | 1   |
| 16            | 13858-00    | KIT, 24 HP HONDA MUFFLER                           | 1   |
| 17            | 14248-00    | BATTERY, 250 CCA JEL (73420S AND 73420F ONLY)      | 1   |
| 18            | 14373-00    | CRANKCASE DRAIN HOSE ASSY                          | 1   |
| 21            | 15006       | BOLT, 3/8" NC X 1" GR5 CAPSCREW ZP                 | 3   |
| 23            | 15013       | BOLT, 1/2" X 1-1/4" HEX HD                         | 6   |
| 24            | 15014       | BOLT, 1/2" X 1-1/2" HEX HD                         | 6   |
| 26            | 15016       | BOLT, 1/2" X 3-1/2" HEX HD                         | 2   |
| 28            | 15031       | WASHER, 3/8 FLAT                                   | 24  |
| 29            | 15034       | WASHER, 1/2 FLAT                                   | 24  |
| 30            | 15041       | WASHER, 3/8" FENDER (N/A ON 73420F)                | 2   |
| 32            | 15049       | NUT, 1/2" CENTERLOCK GRB ZP                        | 27  |
| 33            | 15051       | NUT, 3/8" SERR FLANGE                              | 5   |
| 36            | 15116       | BOLT, 3/8" NC X 2-1/2" HEX HD                      | 4   |
| 43            | 15364       | BOLT, 3/8" NC X 1-1/4" HEX HD                      | 15  |
| 46            | 15388       | NUT, 3/8" NYLOCK                                   | 24  |
| 56            | 16155       | DECAL, SERIAL NUMBER                               | 1   |
| 69            | 16786       | ABSORBER, IDLER SHOCK                              | 1   |
| 70            | 16917       | AXLE, TORSION SUSPENSION (1000 LB) (N/A ON 73420F) | 1   |
| 72            | 17888       | CABLE, POSITIVE BATTERY                            | 1   |
| 73            | 17889       | NEGATIVE, POSITIVE BATTERY                         | 1   |
| 79            | 70369       | SPACER, .75 X 1.18                                 | 1   |
| 84            | 71480       | CHIPPER FENDER WELDMENT (N/A ON 73420F)            | 2   |
| 88            | 72420       | 4 INCH CHIPPER ANVIL                               | 1   |
| 91            | 72440-12    | CHIPPER TRAILER WELDMENT                           | 1   |
| 93            | 72445-35    | CHIPPER BOTTOM WELDMENT                            | 1   |
| 94            | 72446-12    | BLOCK ADJUSTOR WELDMENT                            | 1   |
|               | 72417       | STRIP, ADJUSTOR BLOCK                              | 1   |
|               | 72424       | STUD, ADJUSTOR BLOCK                               | 2   |
| 97            | 72492-12    | ENGINE ADJUSTMENT ANGLE                            | 2   |
| 102           | 72793-12    | RH AXLE MOUNT ANGLE                                | 1   |
| 106           | 16548       | 5.30-12 TIRE AND SPOKE RIM ASSY (N/A ON 73420F)    | 2   |
| 107           | 15527       | NUT, 1/2 - 20 WHEEL (N/A ON 73420F)                | 8   |



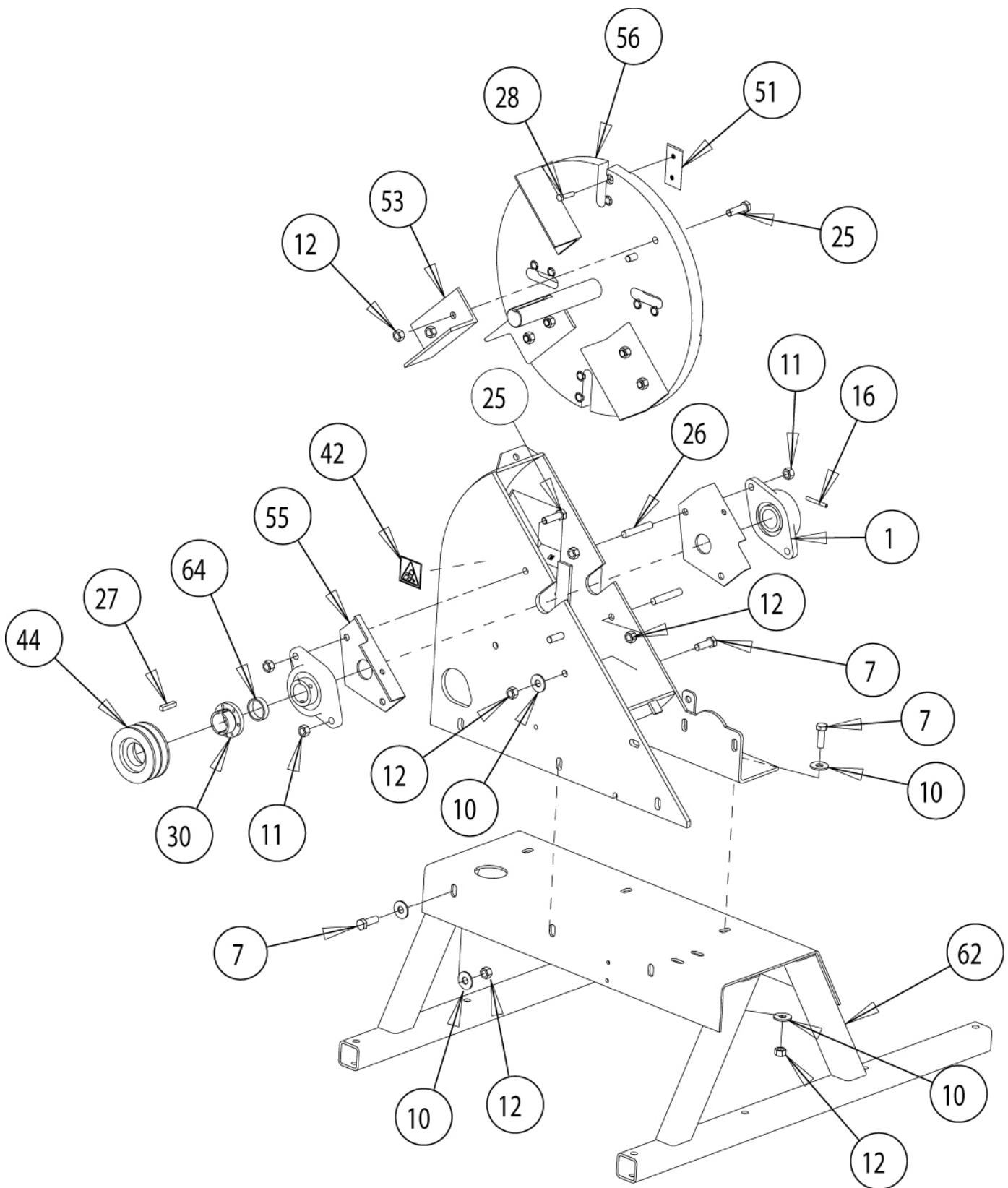
| DISK ASSEMBLY |             |                                          |     |
|---------------|-------------|------------------------------------------|-----|
| ITEM          | PART NUMBER | DESCRIPTION                              | QTY |
| 2             | 12117       | BEARING, 1-1/2" 2-BOLT FLANGE            | 2   |
| 6             | 17846       | DECAL, OPERATING INSTRUCTIONS (73420)    | 1   |
|               | 12172       | DECAL, PROTECTION (73420F, 73420S)       | 1   |
| 7             | 16558       | DECAL, DISCHARGE (73420)                 | 1   |
|               | 12173       | DECAL, DISCHARGE (73420F, 73420S)        | 1   |
| 11            | 12359       | DECAL, MODEL 73420S                      | 1   |
| 13            | 12441       | BUSHING, 1-1/2" SK                       | 1   |
| 19            | 14384-00    | DECAL, 103 DB                            | 1   |
| 25            | 15015       | BOLT, 1/2" X 2" HEX HD                   | 10  |
| 28            | 15031       | WASHER, 3/8 FLAT                         | 24  |
| 31            | 15043       | NUT, 1/2" HEX                            | 2   |
| 32            | 15049       | NUT, 1/2" CENTERLOCK GRB ZP              | 27  |
| 43            | 15364       | BOLT, 3/8" NC X 1-1/4" HEX HD            | 15  |
| 44            | 15378       | BOLT, 3/8" X 1-1/4" CRG                  | 3   |
| 46            | 15388       | NUT, 3/8" NYLOCK                         | 24  |
| 52            | 15440       | KEY, 3/8" X 2.0 SQ                       | 1   |
| 53            | 15481       | STUD, 1/2" X 3" THREADED                 | 2   |
| 54            | 15565       | BOLT, 5/16" X 1-1/4" GR 8                | 8   |
| 58            | 16323       | SHEAVE, 2B9.4 SK                         | 1   |
| 65            | 16460       | CAP, LARGE SHAFT                         | 1   |
| 67            | 16753       | DECAL, CE                                | 1   |
| 74            | 17836       | DECAL, BEAR CAT PICTURE (73420)          | 1   |
|               | 18665-00    | DECAL, BEAR CAT PICTURE (73420F, 73420S) | 1   |
| 75            | 17913       | DECAL, SMALL BEAR CAT (73420)            | 1   |
|               | 18666-00    | DECAL, SMALL BEAR CAT (73420F, 73420S)   | 1   |
| 76            | 41158       | TUBE, SPACER                             | 2   |
| 81            | 70739       | BLADE, TWO EDGE CHIPPER                  | 4   |
| 86            | 71708       | COVER, HARNESS                           | 1   |
| 87            | 72411       | BIG CHIPPER PADDLE                       | 4   |
| 89            | 72433-12    | BEARING MOUNT PLATE                      | 2   |
| 92            | 72444       | CHIPPER DISK WELDMENT                    | 1   |
| 95            | 72447-35    | CHIPPER TOP WELDMENT                     | 1   |



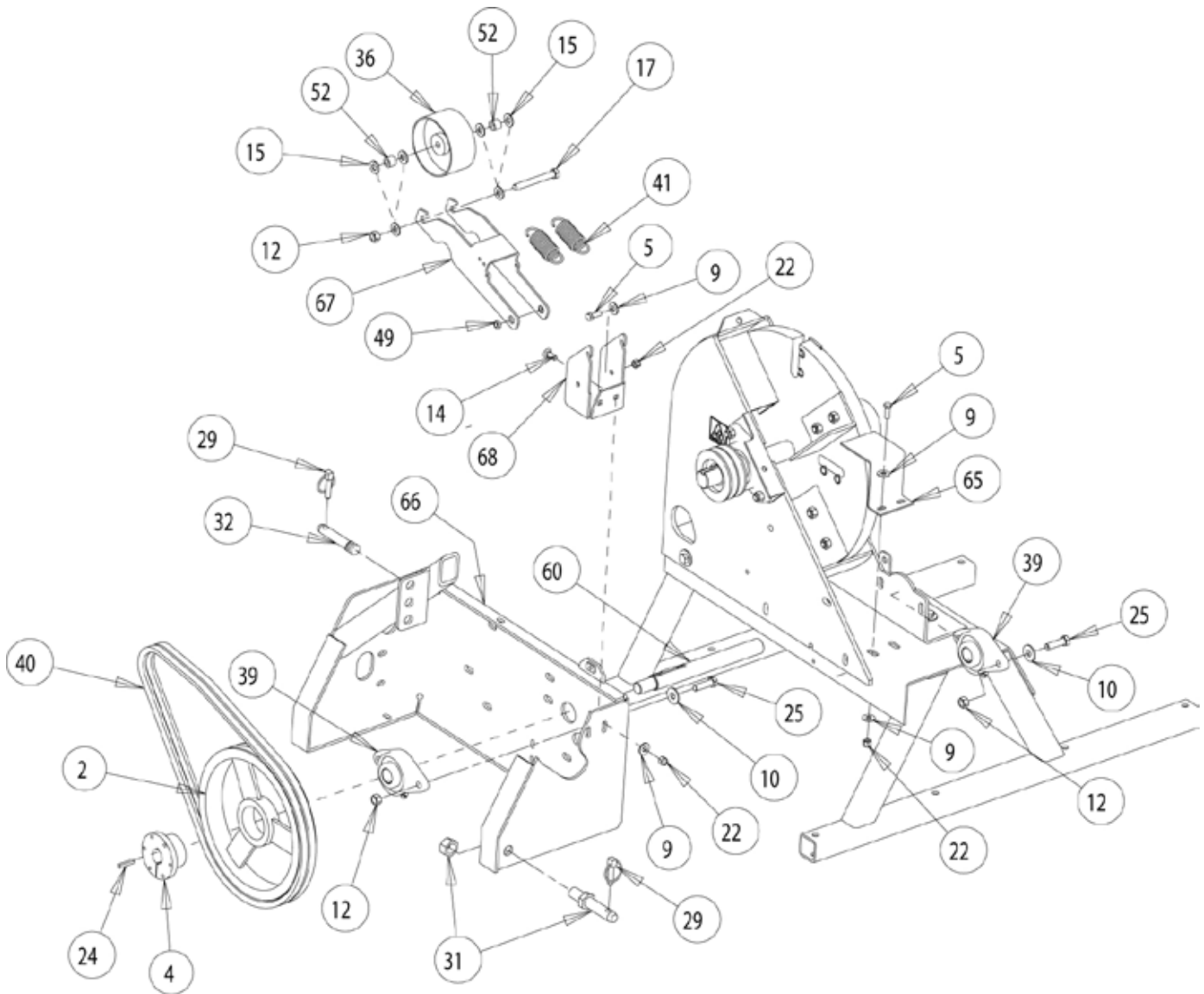
| ENGINE ASSEMBLY |             |                                    |     |
|-----------------|-------------|------------------------------------|-----|
| ITEM            | PART NUMBER | DESCRIPTION                        | QTY |
| 1               | 12014       | SWITCH, ENGINE KILL                | 1   |
| 4               | 12145       | SHEAVE, 2B4.8 SDS                  | 1   |
| 9               | 12188       | WIRE, ENGINE KILL                  | 1   |
| 21              | 15006       | BOLT, 3/8" NC X 1" GR5 CAPSCREW ZP | 3   |
| 28              | 15031       | WASHER, 3/8 FLAT                   | 24  |
| 34              | 15052       | NUT, 7/16" SERR FLANGE             | 1   |
| 38              | 15219       | BOLT, 5/16" X 1" HEX HD            | 7   |
| 39              | 15250       | WASHER, 5/16" FLAT                 | 13  |
| 40              | 15273       | BOLT, 7/16" X 5" HEX HD            | 1   |
| 44              | 15378       | BOLT, 3/8" X 1-1/4" CRG            | 3   |
| 46              | 15388       | NUT, 3/8" NYLOCK                   | 24  |
| 47              | 15402       | NUT, 5/16" X 18 TINNERMAN U-TYPE   | 3   |
| 49              | 15418       | KEY, 1/4" X 1-1/2" SQ              | 1   |
| 60              | 16347       | BELT, 2B70                         | 1   |
| 64              | 16458       | BUSHING, 1.0 SDS                   | 1   |
| 86              | 71708       | COVER, HARNESS                     | 1   |
| 100             | 72789-12    | ENGINE TIE STRIP                   | 1   |
| 103             | 72796-12    | BELT GUARD WELDMENT                | 1   |



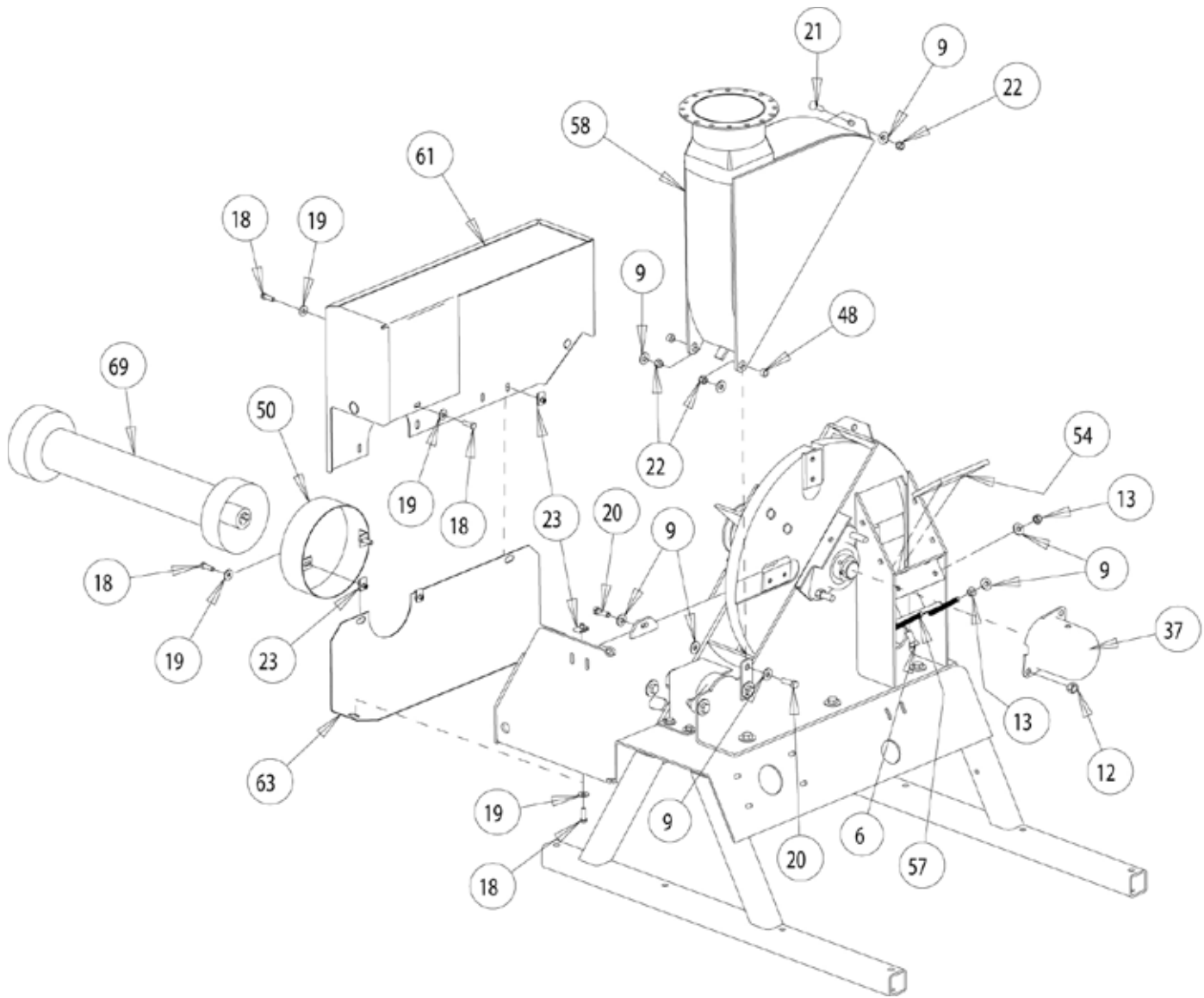
| PULLEY ASSEMBLY |             |                                    |     |
|-----------------|-------------|------------------------------------|-----|
| ITEM            | PART NUMBER | DESCRIPTION                        | QTY |
| 3               | 12132       | BEARING, 3/4" FLANGE               | 2   |
| 10              | 12275       | FITTING, 1/4" SELF-TAP GREASE      | 1   |
| 20              | 15003       | BOLT, 5/16" X 3/4" HEX HD          | 1   |
| 22              | 15008       | BOLT, 3/8" NC X 2 GR5 HEX HD       | 1   |
| 26              | 15016       | BOLT, 1/2" X 3-1/2" HEX HD         | 2   |
| 27              | 15017       | BOLT, 1/2" X 4-1/2" HEX HD         | 1   |
| 28              | 15031       | WASHER, 3/8 FLAT                   | 24  |
| 29              | 15034       | WASHER, 1/2 FLAT                   | 24  |
| 32              | 15049       | NUT, 1/2" CENTERLOCK GRB ZP        | 27  |
| 33              | 15051       | NUT, 3/8" SERR FLANGE              | 5   |
| 35              | 15098       | WASHER, 3/4" SAE FLAT              | 2   |
| 38              | 15219       | BOLT, 5/16" X 1" HEX HD            | 7   |
| 39              | 15250       | WASHER, 5/16" FLAT                 | 13  |
| 41              | 15301       | BOLT, 5/16" X 1" CRG               | 2   |
| 42              | 15356       | NUT, 5/16" NYLOCK                  | 9   |
| 46              | 15388       | NUT, 3/8" NYLOCK                   | 24  |
| 48              | 15403       | BOLT, 5/16" X 1-3/4" HEX           | 1   |
| 50              | 15429       | BOLT, 5/16" X 2" INCH EYE          | 1   |
| 51              | 15437       | BOLT, 3/8" NC X 2-3/4" HEX HD      | 1   |
| 55              | 15584       | WASHER, FLAT 254 X 400 X 048       | 1   |
| 57              | 16230       | PULLEY, 5.0 X 2.5 IN. IDLER        | 1   |
| 59              | 16328       | TANK, 6.5 GALLON FUEL              | 1   |
| 61              | 16378       | CLAMP, 15/32" SPRING               | 2   |
| 62              | 16379       | FITTING, 1/4" MNPT X 1/4" HOSE     | 1   |
| 63              | 16383       | CLAMP, 1-9/16" COATED METAL        | 1   |
| 66              | 16502       | SPRING, BLOWER DRIVE               | 1   |
| 68              | 16782       | CLAMP, 3/16" CABLE                 | 2   |
| 71              | 17520       | SPRING, LT EXT .555 O.D. X 2.75 LG | 1   |
| 77              | 70290       | SPACER, 0.75 X .905                | 2   |
| 78              | 70367       | SHORT SPACER (LARGE C/S)           | 1   |
| 80              | 70694       | SPACER, .63 X 1.63                 | 1   |
| 82              | 71271       | CHIPPER CLUTCH PEDAL WELDMENT      | 1   |
| 83              | 71379       | FUEL LINE HOSE                     | 1   |
| 85              | 71632       | CABLE, 3/16" X 18                  | 1   |
| 90              | 72435-12    | IDLER ARM WELDMENT                 | 1   |
| 96              | 72491-12    | PULLEY GUARD STRIP                 | 1   |
| 98              | 72517       | IDLER SPRING COVER                 | 1   |
| 99              | 72787-12    | CLUTCH ARM WELDMENT                | 1   |
| 104             | 75029-12    | FUEL TANK TRAY                     | 1   |



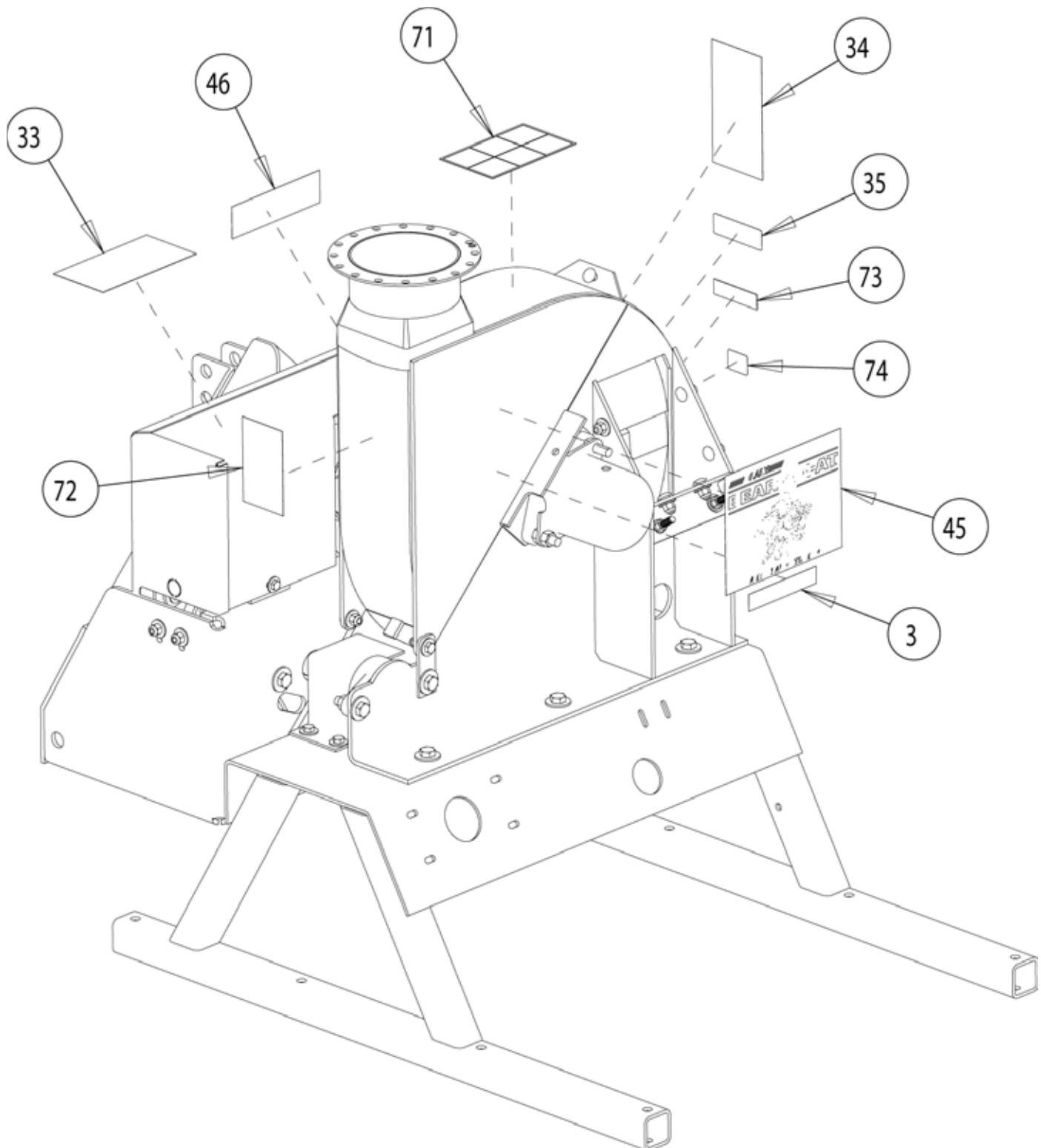
| BASE ASSEMBLY |             |                               |     |
|---------------|-------------|-------------------------------|-----|
| ITEM          | PART NUMBER | DESCRIPTION                   | QTY |
| 1             | 12117       | BEARING, 1-1/2" 2-BOLT FLANGE | 2   |
| 7             | 15014       | BOLT, 1/2" X 1-1/2" HEX HD    | 7   |
| 10            | 15034       | WASHER, 1/2 FLAT              | 17  |
| 11            | 15043       | NUT, 1/2" HEX                 | 2   |
| 12            | 15049       | NUT, 1/2" CENTERLOCK GRB ZP   | 26  |
| 16            | 15137       | PIN, 1/4" X 2" SPRING         | 1   |
| 25            | 15478       | BOLT, 1/2" X 1-3/4" HEX HD    | 13  |
| 26            | 15481       | STUD, 1/2" X 3" THREADED      | 2   |
| 27            | 15498       | KEY, 5/16" X 1-3/4" SQ        | 1   |
| 28            | 15565       | BOLT, 5/16" X 1-1/4" GR 8     | 8   |
| 30            | 16016       | BUSHING, 1-1/2" SH            | 1   |
| 42            | 17423       | DECAL, SHIELD DANGER (73454)  | 1   |
|               | 12174       | DECAL, SHIELD DANGER (73454S) | 1   |
| 44            | 17818       | SHEAVE, 3V2654                | 1   |
| 51            | 70739       | BLADE, TWO EDGE CHIPPER       | 4   |
| 53            | 72411       | BIG CHIPPER PADDLE            | 4   |
| 55            | 72433-12    | BEARING MOUNT PLATE           | 2   |
| 56            | 72444       | CHIPPER DISK WELDMENT         | 1   |
| 62            | 72478-12    | PTO STAND WELDMENT            | 1   |
| 64            | 72499-12    | SPACER, 1-3/4" X 9/16" X .120 | 1   |



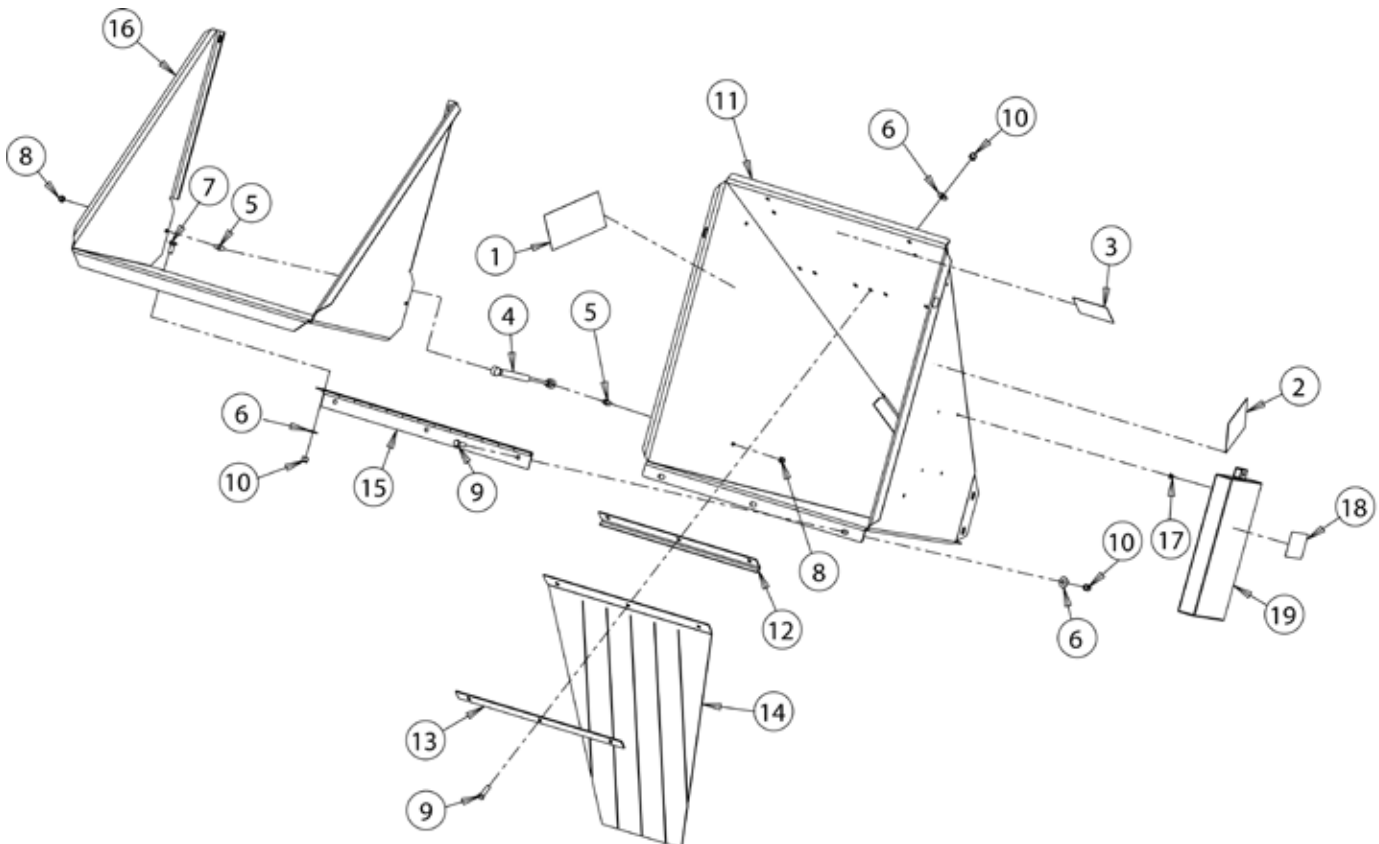
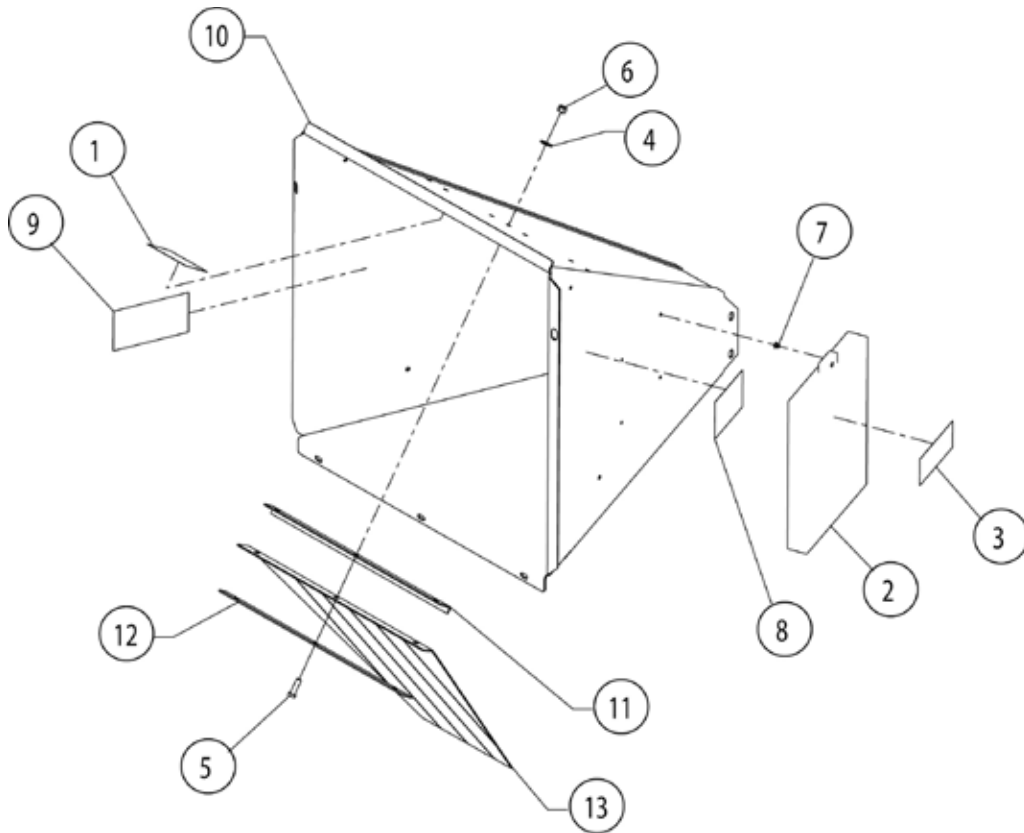
| PULLEY ASSEMBLY |             |                                    |     |
|-----------------|-------------|------------------------------------|-----|
| ITEM            | PART NUMBER | DESCRIPTION                        | QTY |
| 2               | 12126       | SHEAVE, 2B12.4 SK                  | 1   |
| 4               | 12437       | BUSHING, 1-1/4" SK                 | 1   |
| 5               | 15006       | BOLT, 3/8" NC X 1" GR5 CAPSCREW ZP | 4   |
| 9               | 15031       | WASHER, 3/8 FLAT                   | 18  |
| 10              | 15034       | WASHER, 1/2 FLAT                   | 17  |
| 12              | 15049       | NUT, 1/2" CENTERLOCK GRB ZP        | 26  |
| 14              | 15057       | BOLT, 3/8" X 1" CRG                | 2   |
| 15              | 15097       | WASHER, 1/2" SAE FLAT              | 6   |
| 17              | 15174       | BOLT, 1/2" X 4" HEX HD             | 1   |
| 22              | 15388       | NUT, 3/8" NYLOCK                   | 9   |
| 24              | 15418       | KEY, 1/4" X 1-1/2" SQ              | 1   |
| 25              | 15478       | BOLT, 1/2" X 1-3/4" HEX HD         | 13  |
| 29              | 16015       | PIN, 7/16" X 1-5/8" LYNCH          | 3   |
| 31              | 16019       | PIN, LIFT                          | 2   |
| 32              | 16020       | PIN, TOP LINK                      | 1   |
| 36              | 16230       | PULLEY, 5.0 X 2.5 IN. IDLER        | 1   |
| 39              | 16682       | BEARING, 1-1/4" 2-BOLT FLANGE      | 2   |
| 40              | 17055       | BELT, BX 56                        | 2   |
| 41              | 17415       | SPRING, LOCK COMPRESSION           | 2   |
| 49              | 69239       | SPACER, IDLER PIVOT                | 2   |
| 52              | 70968       | SPACER, 0.81 X 0.62                | 2   |
| 60              | 72472       | PTO CHIPPER JACKSHAFT              | 1   |
| 65              | 72518-12    | JACKSHAFT COVER                    | 1   |
| 66              | 75034-35    | CHIPPER HITCH WELDMENT             | 1   |
| 67              | 75052-12    | ARM, INSIDE IDLER                  | 1   |
| 68              | 75053-12    | INSIDE IDLER MOUNTING BRACKET      | 1   |



| SHIELDS ASSEMBLY |             |                                  |     |
|------------------|-------------|----------------------------------|-----|
| ITEM             | PART NUMBER | DESCRIPTION                      | QTY |
| 6                | 15012       | BOLT, 1/2" X 1" HEX HD           | 2   |
| 9                | 15031       | WASHER, 3/8 FLAT                 | 18  |
| 12               | 15049       | NUT, 1/2" CENTERLOCK GRB ZP      | 26  |
| 13               | 15051       | NUT, 3/8" SERR FLANGE            | 4   |
| 18               | 15219       | BOLT, 5/16" X 1" HEX HD          | 7   |
| 19               | 15250       | WASHER, 5/16" FLAT               | 7   |
| 20               | 15364       | BOLT, 3/8" NC X 1-1/4" HEX HD    | 2   |
| 21               | 15378       | BOLT, 3/8" X 1-1/4" CRG          | 1   |
| 22               | 15388       | NUT, 3/8" NYLOCK                 | 9   |
| 23               | 15402       | NUT, 5/16" X 18 TINNERMAN U-TYPE | 6   |
| 37               | 16460       | CAP, LARGE SHAFT                 | 1   |
| 48               | 41158       | TUBE, SPACER                     | 2   |
| 50               | 70442       | JOINT SHIELD WELDMENT            | 1   |
| 54               | 72420       | 4 INCH CHIPPER ANVIL             | 1   |
| 57               | 72446-12    | BLOCK ADJUSTOR WELDMENT          | 1   |
|                  | 72417       | STRIP, ADJUSTOR BLOCK            | 1   |
|                  | 72424       | STUD, ADJUSTOR BLOCK             | 2   |
| 58               | 72447-35    | CHIPPER TOP WELDMENT             | 1   |
| 61               | 72475-12    | BELT GUARD WELDMENT              | 1   |
| 63               | 72481-12    | BELT, LOWER GUARD WELDMENT       | 1   |
| 69               | 16961       | DRIVESHAFT, 540 C/S              | 1   |
|                  | 12225       | YOKE, 1-3/8" 6 SPLINE            | 1   |
|                  | 12226       | KIT, CROSS AND BEARING           | 2   |
|                  | 15573       | PIN, M10 X 65 SPRING             | 2   |
|                  | 12227       | YOKE, INBOARD 0V                 | 1   |
|                  | 12228       | PROFILE, INNER 0V                | 1   |
|                  | 12229       | PROFILE, OUTER 1                 | 1   |
|                  | 12230       | YOKE, INBOARD 1                  | 1   |
|                  | 12231       | YOKE                             | 1   |
|                  | 12232       | CONE, 4 RIB SAFETY               | 2   |
|                  | 12233       | SHIELD, OUTER TUBE OVL           | 1   |
|                  | 12234       | SHIELD, INNER TUBE RND           | 1   |
|                  | 12208       | RING, SC15 BEARING               | 2   |
|                  | 12209       | CHAIN, SAFETY                    | 2   |
|                  | 15574       | SCREW, WS365305                  | 2   |
|                  | 12210       | DECAL, OUT                       | 1   |
|                  | 12211       | DECAL, IN                        | 1   |
|                  | 12235       | KIT, ASGE COL                    | 1   |



| DECALS |             |                                       |     |
|--------|-------------|---------------------------------------|-----|
| ITEM   | PART NUMBER | DESCRIPTION                           | QTY |
| 3      | 12137       | DECAL, MODEL 73454                    | 1   |
| 33     | 16033       | DECAL, 540 PTO DANGER (73454)         | 1   |
|        | 12168       | DECAL, 540 PTO DANGER (73454S)        | 1   |
| 34     | 16085       | DECAL, KNIFE ACCESS (73454)           | 1   |
|        | 12169       | DECAL, KNIFE ACCESS (73454S)          | 1   |
| 35     | 16155       | DECAL, SERIAL NUMBER                  | 1   |
| 45     | 17836       | DECAL, BEARCAT PICTURE (73454)        | 1   |
|        | 18665-00    | DECAL, BEARCAT PICTURE (73454S)       | 1   |
| 46     | 17913       | DECAL, SMALL BEARCAT PICTURE (73454)  | 1   |
|        | 18666-00    | DECAL, SMALL BEARCAT PICTURE (73454S) | 1   |
| 71     | 18443-00    | DECAL, OPERATING INSTRUCTIONS (73454) | 1   |
|        | 12172       | DECAL, PROTECTION (73454S)            | 1   |
| 72     | 16558       | DECAL, DISCHARGE (73454)              | 1   |
|        | 12173       | DECAL, DISCHARGE (73454S)             | 1   |
| 73     | 12193       | DECAL, 73454S INFO                    | 1   |
| 74     | 16753       | DECAL, CE                             | 1   |



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73413, 73420, 73454

**CHUTE ASSEMBLY**

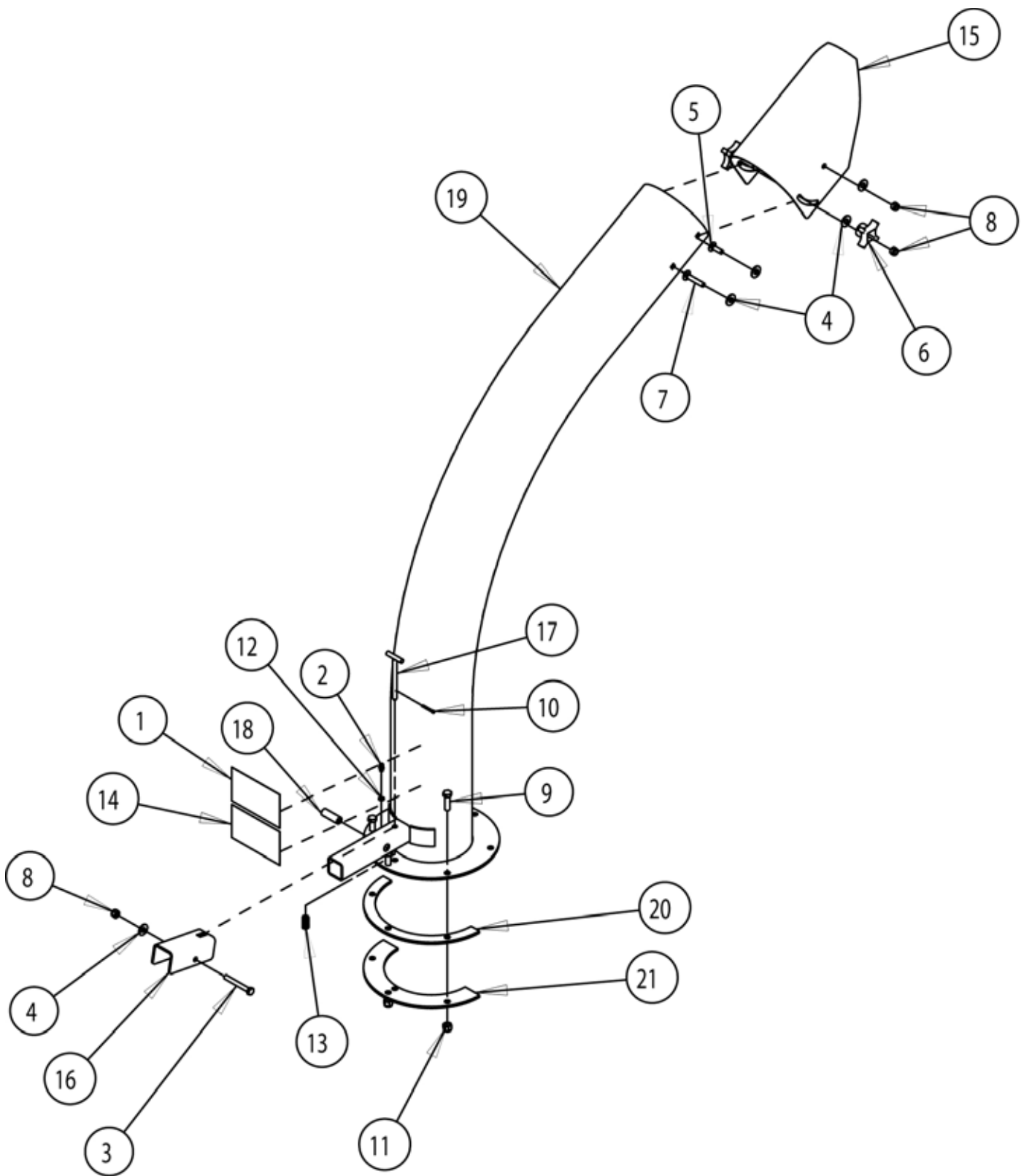
| <b>72482, CHUTE ASSEMBLY</b> |                    |                                    |            |
|------------------------------|--------------------|------------------------------------|------------|
| <b>ITEM</b>                  | <b>PART NUMBER</b> | <b>DESCRIPTION</b>                 | <b>QTY</b> |
| 1                            | 12010              | DECAL, CHECK BOLTS                 | 1          |
| 2                            | 12614              | CONTAINER, INSTRUCTION MANUAL      | 1          |
| 3                            | 13711-00           | DECAL, MANUAL BOX                  | 1          |
| 4                            | 15031              | WASHER, 3/8 FLAT                   | 3          |
| 5                            | 15364              | BOLT, 3/8 X 1-1/4 HEX HD           | 3          |
| 6                            | 15388              | NUT, 3/8" NYLOCK                   | 3          |
| 7                            | 15497              | RIVET, 1/4 X 1/2 DOME HD. BLIND SS | 4          |
| 8                            | 16551              | DECAL, CHIPPER CLUTCH              | 1          |
| 9                            | 17837              | DECAL, DANGER                      | 2          |
| 10                           | 72451-35           | WELDMENT, CHIPPER CHUTE            | 1          |
| 11                           | 72460-12           | ANGLE, FLAP ANCHOR                 | 1          |
| 12                           | 72461-12           | STRIP, FLAP RETAINER               | 1          |
| 13                           | 72462              | FLAP, CHIPPER CHUTE                | 1          |

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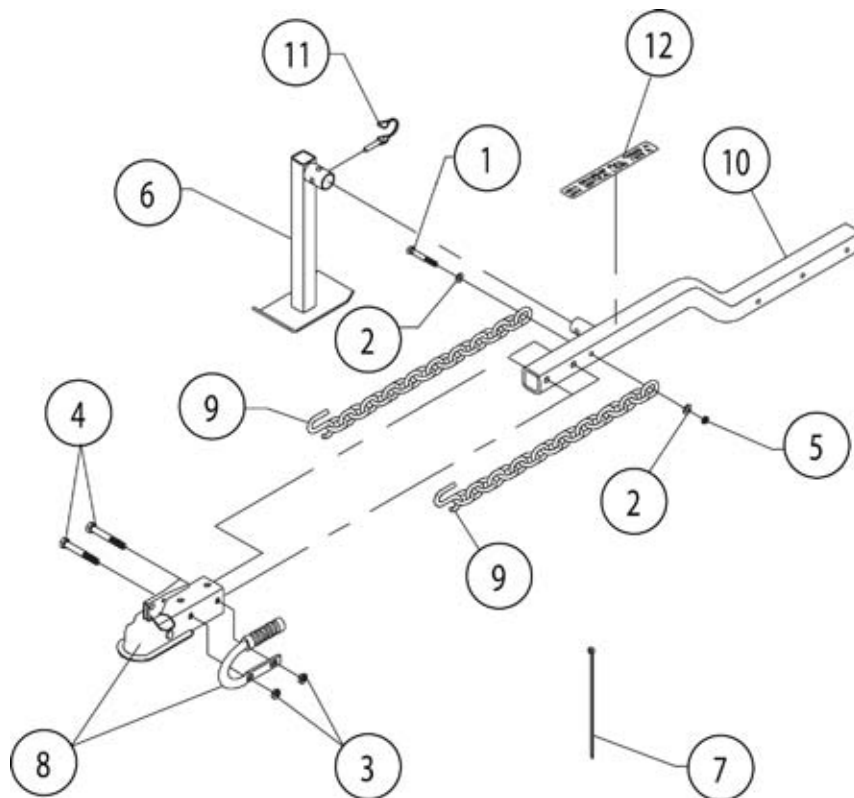
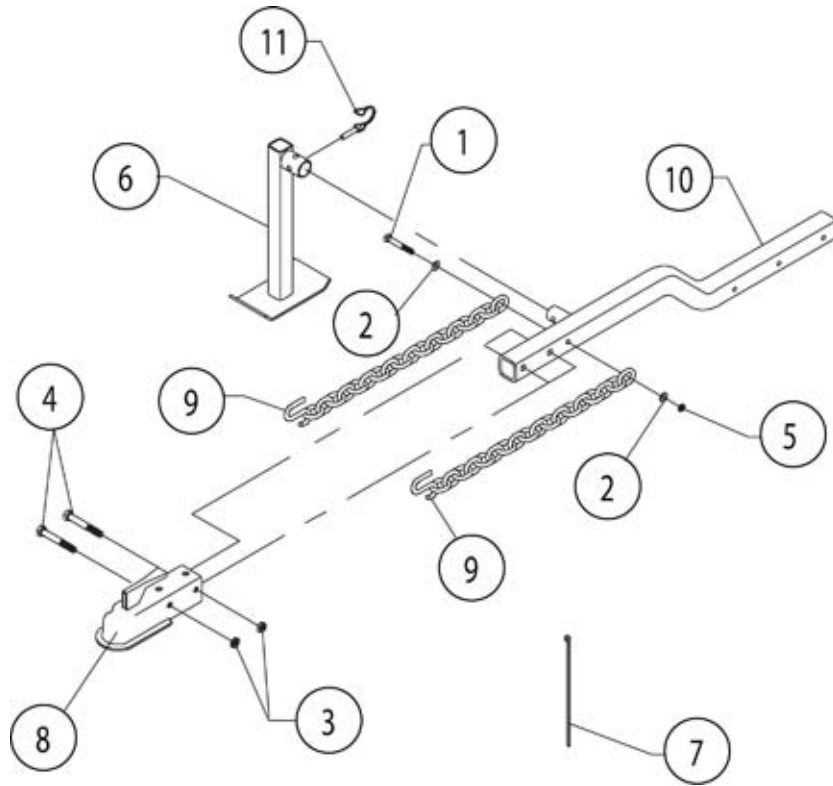
73420F, 73413S, 73420S, 73454S

**CHUTE ASSEMBLY**

| <b>72603, CHUTE ASSEMBLY</b> |                    |                                    |            |
|------------------------------|--------------------|------------------------------------|------------|
| <b>ITEM</b>                  | <b>PART NUMBER</b> | <b>DESCRIPTION</b>                 | <b>QTY</b> |
| 1                            | 12175              | DECAL, INLET AND DISCHARGE         | 2          |
| 2                            | 12183              | DECAL, CLUTCH ENGAGEMENT           | 1          |
| 3                            | 12250              | DECAL, CHECK BOLTS                 | 1          |
| 4                            | 12780              | SPRING, GAS 60 PSI                 | 1          |
| 5                            | 12781              | STUD, BALL                         | 2          |
| 6                            | 15031              | WASHER, 3/8 FLAT                   | 9          |
| 7                            | 15057              | BOLT, 3/8 X 1 CRG                  | 4          |
| 8                            | 15356              | NUT, 5/16 NYLOCK                   | 2          |
| 9                            | 15364              | BOLT, 3/8 X 1-1/4 HEX HD           | 5          |
| 10                           | 15388              | NUT, 3/8" NYLOCK                   | 9          |
| 11                           | 72451-35           | WELDMENT, CHIPPER CHUTE            | 1          |
| 12                           | 72460-12           | ANGLE, FLAP ANCHOR                 | 1          |
| 13                           | 72461-12           | STRIP, FLAP RETAINER               | 1          |
| 14                           | 72462              | FLAP, CHIPPER CHUTE                | 1          |
| 15                           | 72568-12           | HINGE, EXTENSION TRAY              | 1          |
| 16                           | 73130-12           | WELDMENT, EURO 4 IN CHUTE TRAY     | 1          |
| 17                           | 15497              | RIVET, 1/4 X 1/2 DOME HD. BLIND SS | 4          |
| 18                           | 13711-00           | DECAL, MANUAL BOX                  | 1          |
| 19                           | 12614              | CONTAINER, INSTRUCTION MANUAL      | 1          |



| 72483, DISCHARGE CHUTE |             |                               |     |
|------------------------|-------------|-------------------------------|-----|
| ITEM                   | PART NUMBER | DESCRIPTION                   | QTY |
| 1                      | 12173       | DECAL, DISCHARGE              | 1   |
| 2                      | 12275       | FITTING, 1/4" SELF-TAP GREASE | 1   |
| 3                      | 15154       | BOLT, 5/16" X 2-1/2" HEX      | 1   |
| 4                      | 15250       | WASHER, 5/16" FLAT            | 9   |
| 5                      | 15301       | BOLT, 5/16" X 1 CRG           | 2   |
| 6                      | 15321       | KNOB, 5/16" SPOUT             | 2   |
| 7                      | 15350       | BOLT, 5/16" X 1-3/4" CRG      | 2   |
| 8                      | 15356       | NUT, 5/16" NYLOCK             | 5   |
| 9                      | 15364       | BOLT, 3/8" X 1-1/4" HEX HD    | 3   |
| 10                     | 15375       | PIN, 1/8" X 1" COTTER         | 1   |
| 11                     | 15388       | NUT, 3/8" NE NYLOCK ZP        | 3   |
| 12                     | 15584       | WASHER, FLAT 254 X 400 X 048  | 1   |
| 13                     | 16556       | LOCK COMPRESSION SPRING       | 1   |
| 14                     | 16558       | DECAL, FLYING DEBRIS          | 1   |
| 15                     | 71081       | DISCHARGE DEFLECTOR           | 1   |
| 16                     | 71252       | DISCHARGE LOCK LEVER          | 1   |
| 17                     | 71253       | DIS. LOCK PIN WELDMENT        | 1   |
| 18                     | 71256       | DISCHARGE LOCK PIVOT TUBE     | 1   |
| 19                     | 72449-12    | 6 INCH DISCHARGE TUBE         | 1   |
| 20                     | 72452-12    | SPACER, DISCHARGE PIVOT       | 1   |
| 21                     | 72453-12    | RING, DISCHARGE CLAMP         | 1   |



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73413, 73420, 73454

TRAILER HITCH

| 71874, HITCH ASSEMBLY |             |                       |     |
|-----------------------|-------------|-----------------------|-----|
| ITEM                  | PART NUMBER | DESCRIPTION           | QTY |
| 1                     | 15010       | BOLT, 3/8 X 3-1/2 HEX | 1   |
| 2                     | 15031       | WASHER, 3/8 FLAT      | 2   |
| 3                     | 15049       | NUT, 1/2 CENTERLOCK   | 2   |
| 4                     | 15086       | BOLT, 1/2 X 3 HEX HD  | 2   |
| 5                     | 15388       | NUT, 3/8 NYLOCK       | 1   |
| 6                     | 70936       | WELDMENT, HITCH JACK  | 1   |
| 7                     | 16865       | WRAP, HEAVY TIE       | 1   |
| 8                     | 17988       | COUPLER, 2 INCH BALL  | 1   |
| 9                     | 17994       | CHAIN, HITCH SAFETY   | 2   |
| 10                    | 70894       | WELDMENT, HITCH POLE  | 1   |
| 11                    | 17879       | PIN, 3/8 SNAP         | 1   |

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73413S, 73420S, 73454S

TRAILER HITCH

| 71875, HITCH ASSEMBLY |             |                       |     |
|-----------------------|-------------|-----------------------|-----|
| ITEM                  | PART NUMBER | DESCRIPTION           | QTY |
| 1                     | 15010       | BOLT, 3/8 X 3-1/2 HEX | 1   |
| 2                     | 15031       | WASHER, 3/8 FLAT      | 2   |
| 3                     | 15049       | NUT, 1/2 CENTERLOCK   | 2   |
| 4                     | 15086       | BOLT, 1/2 X 3 HEX HD  | 2   |
| 5                     | 15388       | NUT, 3/8 NYLOCK       | 1   |
| 6                     | 70936       | WELDMENT, HITCH JACK  | 1   |
| 7                     | 16865       | WRAP, HEAVY TIE       | 1   |
| 8                     | 12536       | COUPLER, 50 MM BALL   | 1   |
| 9                     | 17994       | CHAIN, HITCH SAFETY   | 2   |
| 10                    | 70894       | WELDMENT, HITCH POLE  | 1   |
| 11                    | 17879       | PIN, 3/8 SNAP         | 1   |
| 12                    | 16875       | DECAL, HITCH LOAD     | 1   |

| PART<br>NUMBER | DESCRIPTION                        | 73413 | 73413S | 73420 | 73420F | 73420S | 73454 | 73454S |
|----------------|------------------------------------|-------|--------|-------|--------|--------|-------|--------|
| 12127          | MANUAL, 4 INCH CHIPPER OWNERS      | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 12128          | MANUAL 4 INCH CHIPPER PARTS        | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 12129          | KIT, 13 HP HONDA ENGINE OWNERS     | 1     | 1      |       |        |        |       |        |
| 12362          | KIT, 20 HP HONDA ENGINE OWNERS     |       |        | 1     | 1      | 1      |       |        |
| 15010          | BOLT, 3/8 X 3-1/2" HEXHD GR5 ZP    | 3     | 3      | 3     | 3      | 3      |       |        |
| 15031          | WASHER, 3/8" FLAT ZP               | 9     | 16     | 9     | 16     | 16     | 9     | 6      |
| 15057          | BOLT, CARR 3/8 X 1" GR5 NC ZP      | 6     | 13     | 6     | 13     | 13     | 6     | 6      |
| 15219          | BOLT, 5/16 X 1" GR5 HHCS NC ZP     |       | 2      | 2     | 2      | 2      |       |        |
| 15250          | WASHER, 5/16" FLAT ZP              |       | 4      | 6     | 4      | 4      |       |        |
| 15256          | SCREW, 3/8 X 3/4 SQ HD SET ZP      |       |        |       |        |        | 2     | 2      |
| 15356          | NUT, 5/16" NE NYLOCK ZP            |       | 2      | 4     | 2      | 2      |       |        |
| 15364          | BOLT, 3/8 X 1-1/4" HEX HD GR5 ZP   | 11    | 11     | 3     | 3      | 3      | 3     | 3      |
| 15388          | NUT, 3/8" NE NYLOCK ZP             | 20    | 27     | 12    | 19     | 19     | 9     | 9      |
| 15418          | KEY, 1/4 SQ X 1-1/2 LG PLAIN       |       |        |       |        |        | 1     | 1      |
| 15419          | BOLT, 5/16 X 8-3/4" L-TYPE BATTERY |       |        | 2     |        |        |       |        |
| 15527          | NUT, 1/2 - 20 WHEEL                | 8     | 8      | 8     | 8      | 8      |       |        |
| 16751          | GLASSES, BEAR CAT CLEAR SAFETY     | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 16752          | EARPLUGS, ORANGE FOAM              | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 16959          | KIT, CE SHIELD                     |       |        |       |        |        |       | 1      |
| 70144          | ANGLE, BATTERY HOLD DOWN           |       |        | 1     |        |        |       |        |
| 72452-12       | SPACER, DISCHARGE PIVOT            | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 72453-12       | RING, DISCHARGE CLAMP              | 1     | 1      | 1     | 1      | 1      | 1     | 1      |
| 72790-12       | COVER, BATTERY                     |       |        | 1     |        |        |       |        |

| PART NUMBER | DESCRIPTION                   | 73413 | 73413S | 73420 | 73420S | 73454 | 73454S |
|-------------|-------------------------------|-------|--------|-------|--------|-------|--------|
| 12010       | DECAL, CHECK BOLTS            | 1     |        | 1     |        | 1     |        |
| 12130       | DECAL, MODEL 73413            | 1     | 1      |       |        |       |        |
| 12137       | DECAL, MODEL 73454            |       |        |       |        | 1     | 1      |
| 12168       | DECAL, 540 PTO DANGER         |       |        |       |        |       | 1      |
| 12169       | DECAL, KNIFE ACCESS           |       | 1      |       | 1      |       | 1      |
| 12172       | DECAL, PROTECTION             |       | 1      |       | 1      |       | 1      |
| 12173       | DECAL, DISCHARGE              | 1     | 2      | 1     | 2      | 1     | 2      |
| 12174       | DECAL, SHIELD DANGER          |       | 1      |       | 1      |       | 1      |
| 12175       | DECAL, INLET AND DISCHARGE    |       | 2      |       | 2      |       | 2      |
| 12183       | DECAL, CLUTCH ENGAGEMENT      |       | 1      |       | 1      |       | 1      |
| 12192       | DECAL, 73413S INFORMATION     |       | 1      |       |        |       |        |
| 12193       | DECAL, 73454S INFORMATION     |       |        |       |        |       | 1      |
| 12250       | DECAL, CHECK BOLTS            |       | 1      |       | 1      |       | 1      |
| 12359       | DECAL, MODEL 73420            |       |        | 1     | 1      |       |        |
| 12535       | DECAL, 73420S INFORMATION     |       |        |       | 1      |       |        |
| 13711-00    | DECAL, MANUAL BOX             | 1     |        | 1     |        | 1     |        |
| 14184-00    | DECAL, 101 DB                 |       | 1      |       |        |       |        |
| 14384-00    | DECAL, 103 DB                 |       |        |       | 1      |       |        |
| 16033       | DECAL, 540 PTO DANGER         |       |        |       |        | 1     |        |
| 16085       | DECAL, ACCESS COVER           | 1     |        | 1     |        | 1     |        |
| 16155       | DECAL, SERIAL NUMBER          | 1     | 1      | 1     | 1      | 1     | 1      |
| 16551       | DECAL, CLUTCH ENGAGEMENT      | 1     |        | 1     |        | 1     |        |
| 16558       | DECAL, DISCHARGE              | 2     | 1      | 2     | 1      | 2     | 1      |
| 16753       | DECAL, CE APPROVAL            |       | 1      |       | 1      |       | 1      |
| 16875       | DECAL, HITCH LOAD             |       | 1      |       | 1      |       |        |
| 17423       | DECAL, SHIELD DANGER          | 1     |        | 1     |        | 1     |        |
| 17836       | DECAL, BEAR CAT PICTURE       | 1     | 1      | 1     |        | 1     |        |
| 17837       | DECAL, BLADE DANGER           | 2     |        | 2     |        | 2     |        |
| 17846       | DECAL, OPERATING INSTRUCTIONS | 1     |        | 1     |        |       |        |
| 17913       | DECAL, SMALL BEAR CAT         | 1     | 1      | 1     |        | 1     |        |
| 18443-00    | DECAL, OPERATING INSTRUCTIONS |       |        |       |        | 1     |        |
| 18665-00    | DECAL, BEAR CAT PICTURE       |       |        |       | 1      |       | 1      |
| 18666-00    | DECAL, SMALL BEAR CAT         |       |        |       | 1      |       | 1      |

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