



5 INCH CHIPPER/ SHREDDER/BLOWER

SC5540B - 540 PTO

SC5670B - HONDA 670cc

PARTS MANUAL



Manual P/N 13990-00

Rev. 042809

Companion to P/N 13989-00

SN Range: 804888 - A09877

VIN Range: 5VJAA00168W001104 - 5VJAA0013AW002703

Before You Begin

DEAR ECHO BEAR CAT CUSTOMER

Thank you for purchasing a ECHO Bear Cat product. The ECHO Bear Cat line is designed, tested, and manufactured to give years of dependable performance. To keep your machine operating at peak efficiency, it is necessary to adjust it correctly and make regular inspections. The following pages will assist you in the operation and maintenance of your machine. Please read and understand this manual before operating your machine.

If you have any questions or comments about this manual, please call us toll-free at 1-800-247-7335.

If you have any questions or problems with your machine, please call or write your local authorized ECHO Bear Cat Dealer.

This document is based on information available at the time of its publication. ECHO Bear Cat is continually making improvements and developing new equipment. In doing so, we reserve the right to make changes or add improvements to our product without obligation for equipment previously sold.

PLEASE SEND US YOUR WARRANTY CARD

A warranty card is included in your owner's kit packaged with your machine. Please take the time to fill in the information requested on the card. When you send your completed card to us, we will register your machine and start your coverage under our limited warranty.

FOR MACHINE SERVICE OR PARTS:

For service assistance, contact your nearest authorized ECHO Bear Cat dealer or the factory. For parts, contact your authorized dealer. Your dealer will need to know the identification number of your machine to provide the most efficient service. See below for information on how to identify and record the identification number for your machine.

FOR ENGINE SERVICE OR PARTS:

For engine service or parts, contact your nearest authorized engine dealer. ECHO Bear Cat does not handle any parts, repairs or warranties for engines.

ORDERING PARTS

Only genuine ECHO Bear Cat replacement parts should be used to repair the machine. Replacement parts manufactured by others could present safety hazards, even though they may fit on this machine. Replacement parts are available from your ECHO Bear Cat dealer.

Provide the following when ordering parts:

The SERIAL NUMBER OR VIN of your machine.

The PART NUMBER of the part.

The PART DESCRIPTION.

The QUANTITY needed.

IDENTIFICATION NUMBER LOCATION

Your machine will have either a serial number or vehicle identification number (VIN). VINs are located on the left side of the trailer frame near the hitch. They are 17-digit numbers of the format: 5VJAA001XXWXXXXXX. Serial numbers are located on the machine body. They are 6-digit numbers.

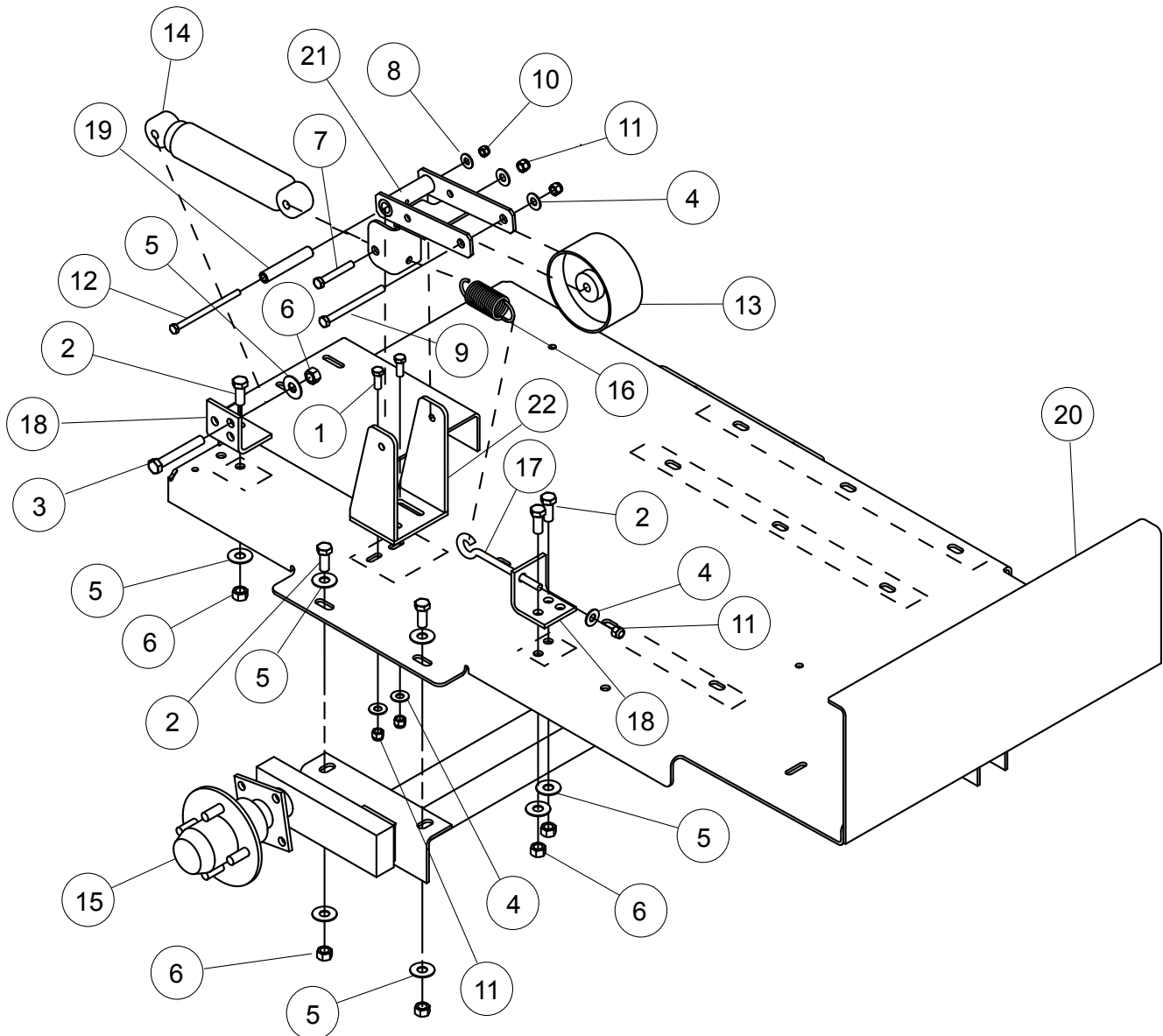
Record your identification number in the space provided and on the warranty registration card.

SERIAL NUMBER OR VIN

HOW TO CONTACT ECHO BEAR CAT			
ADDRESS	PHONE	E-MAIL	HOURS
237 NW 12th Street P.O. Box 849 West Fargo, ND 58078	800.247.7335 701.282.5520 FAX: 701.282.9522	sales@bearcatproducts.com service@bearcatproducts.com	Monday - Friday, 8 am to 5 pm Central Time

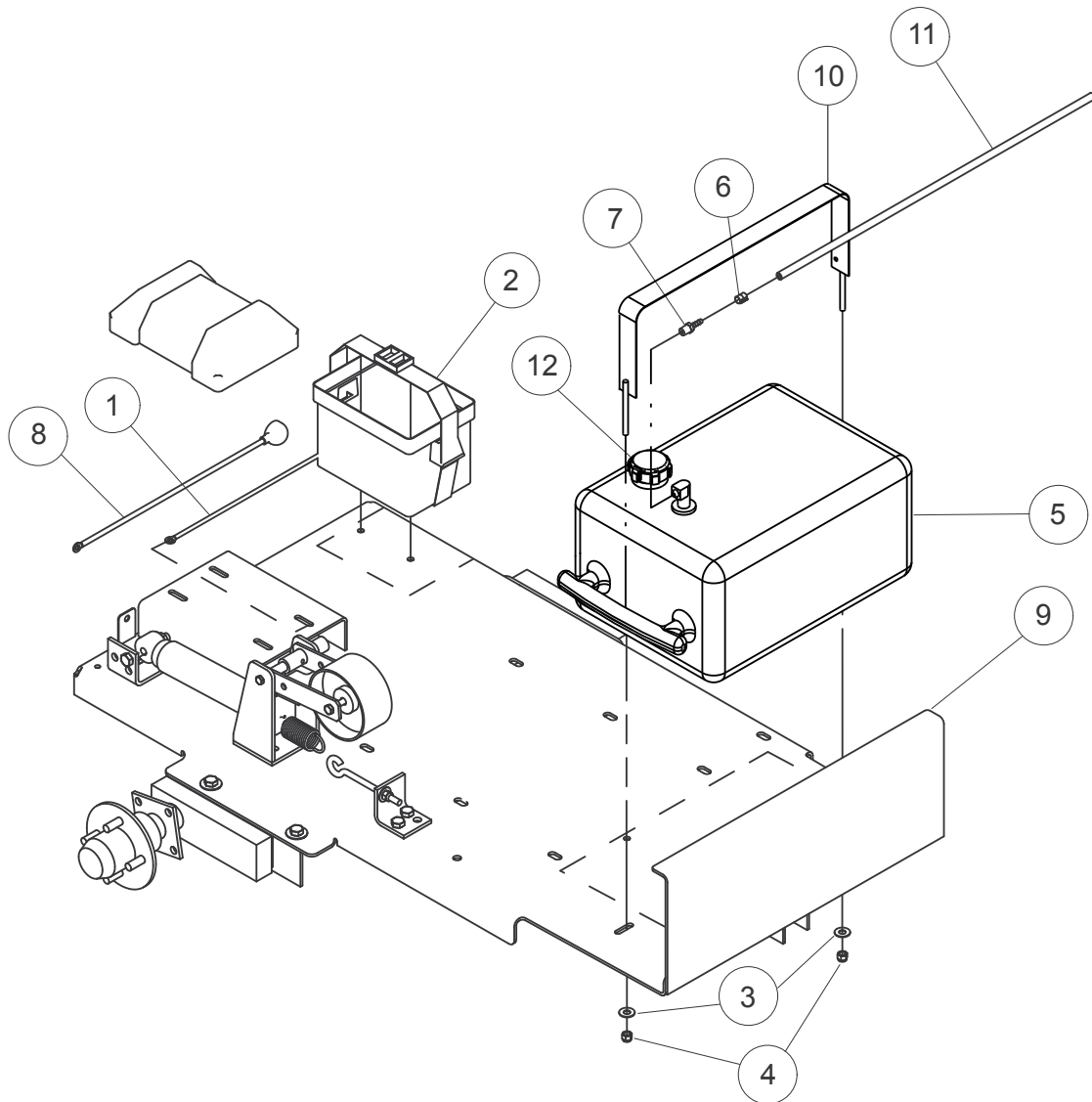
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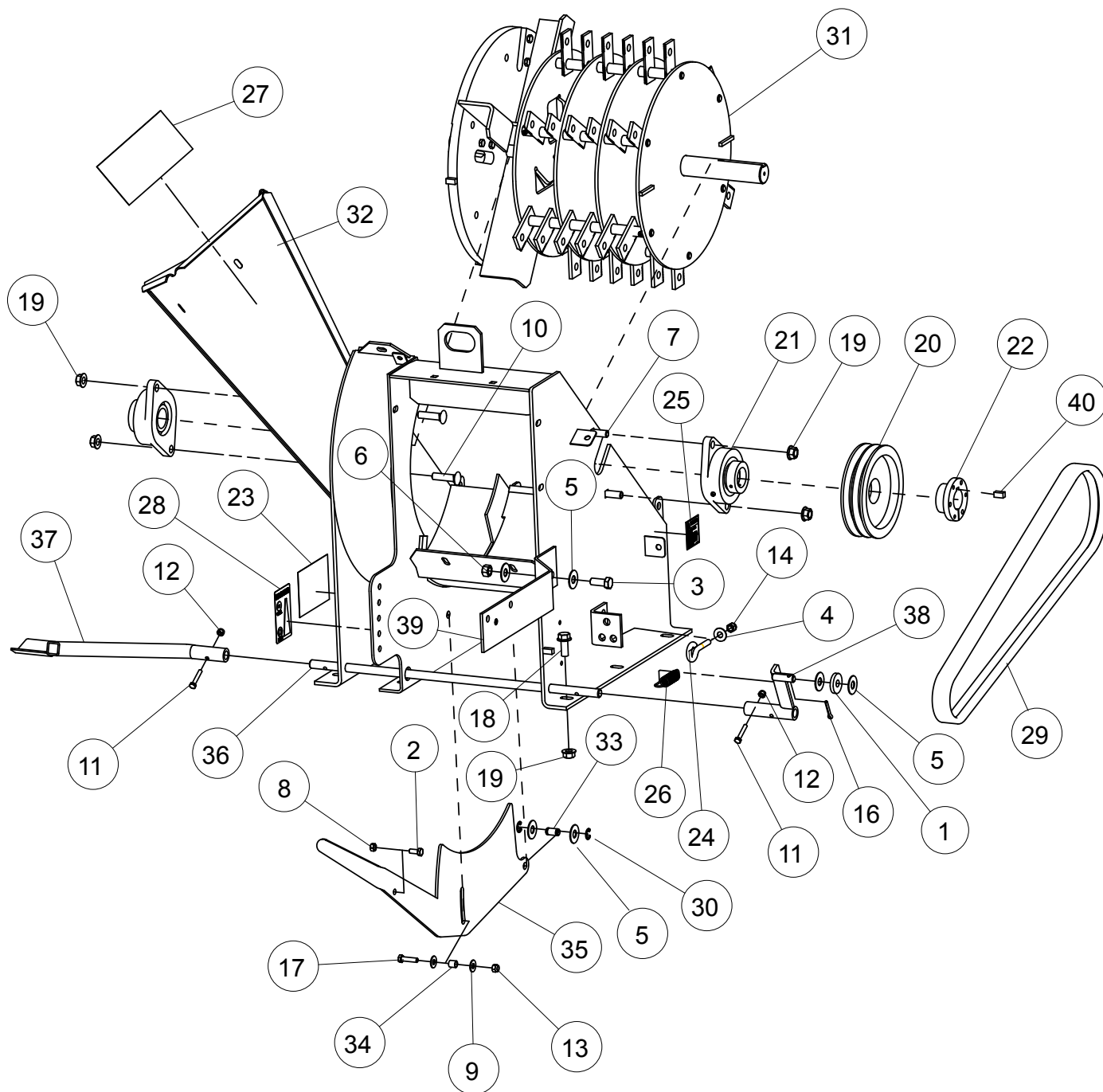


5 INCH TOWABLE CHIPPER/SHREDDER		
ITEM	PART NUMBER	DESCRIPTION
1	15006	BOLT, 3/8" NC X 1" GR5 CAPSCW ZP
2	15013	BOLT, 1/2" X 1-1/4" HEX HD
3	15016	BOLT, 1/2" X 3-1/2" HEX HD
4	15031	WASHER, 3/8" FLAT
5	15034	WASHER, 1/2" FLAT
6	15049	NUT, 1/2" CENTERLOCK GRB ZP
7	15116	BOLT, 3/8" NC X 2-1/2" HEX HD
8	15250	WASHER, 5/16" FLAT
9	15274	BOLT, 3/8" NC X 4-1/2" HEX HD
10	15356	NUT, 5/16 NYLOCK

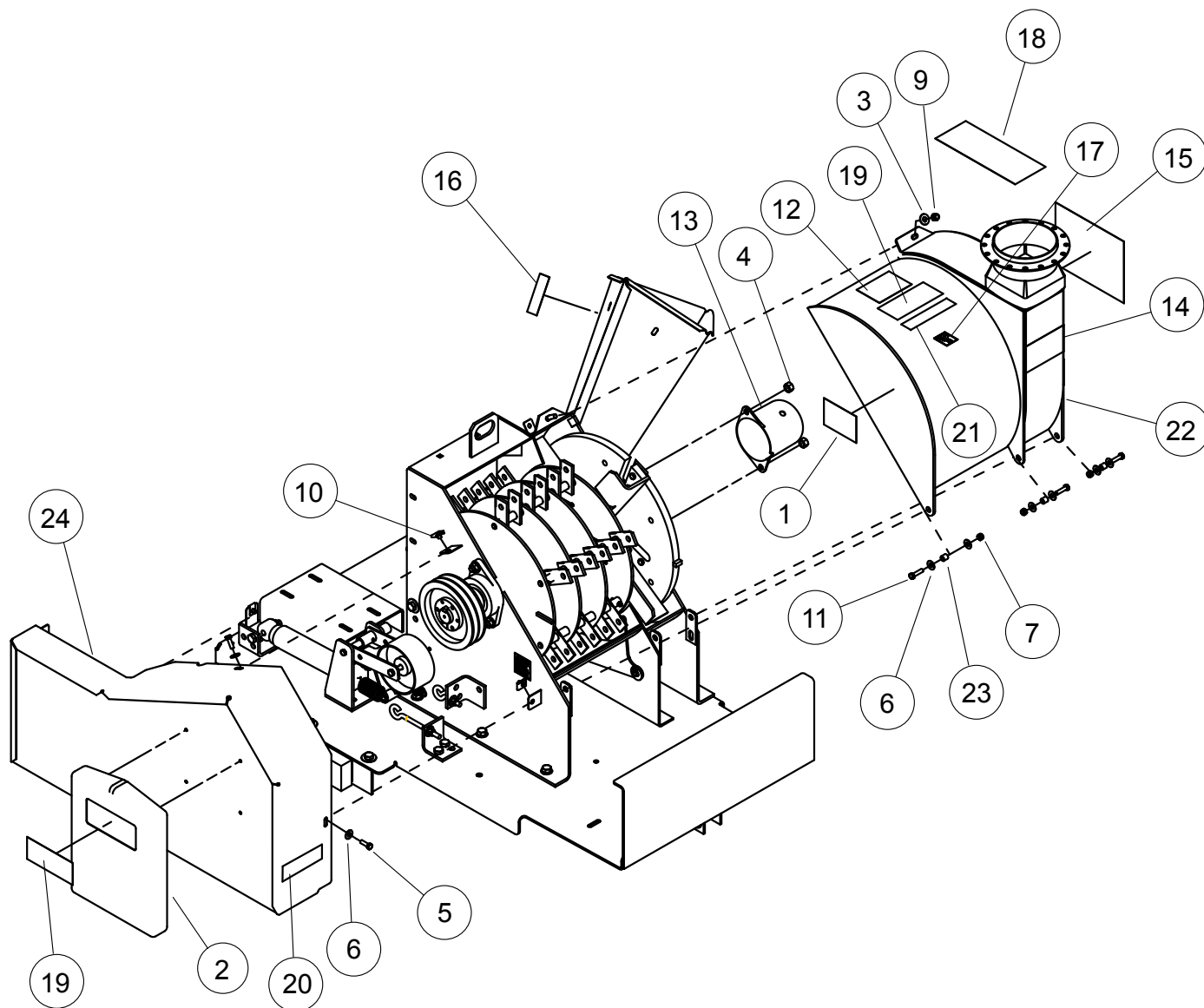
11	15388	NUT, 3/8" NYLOCK
12	15538	BOLT, 5/16" X 5" HEX HD
13	16230	PULLEY, 5.0 X 2.5" IDLER
14	16786	ABSORBER, IDLER SHOCK
15	16917	AXLE, TORSION SUSPENSION (1000 LB)
16	17415	SPRING, LOCK COMPRESSION
17	17804	BOLT, 3/8" X 5" EYE
18	71674-12	LOWER SHOCK ANGLE
19	73480-00	PIVOT TUBE
20	73489-12	CHIPPER/SHREDDER TRAILER WELDMENT
21	73571-12	IDLER WELDMENT
22	73578-12	CLUTCH BRACKET WELDMENT



5 INCH TOWABLE CHIPPER/SHREDDER		
ITEM	PART NUMBER	DESCRIPTION
1	12656	CABLE, NEGATIVE BATTERY
2	12839	BOX, SMALL BATTERY
3	15250	WASHER, 5/16 FLAT
4	15356	NUT, 5/16 NYLOCK
5	16328	TANK, 6.5 GALLON FUEL
6	16378	CLAMP, 15/32" SPRING
7	16379	FITTING, 1/4" MNPT X 1/4" HOSE
8	17888	CABLE, POSITIVE BATTERY
9	73489-12	CHIPPER/SHREDDER TRAILER WELDMENT
10	75035-12	U-BOLT, TANK (VIN: 0 - 5VJAA001X8W001677)
	72794-12	WELDMENT, TANK STRAP (VIN: 5VJAA001X8W001678 - CURRENT)
11	75057-00	HOSE, 43" FUEL LINE
12	36523-00	GAUGE, FUEL (VIN: 5VJAA001X8W001678 - CURRENT)



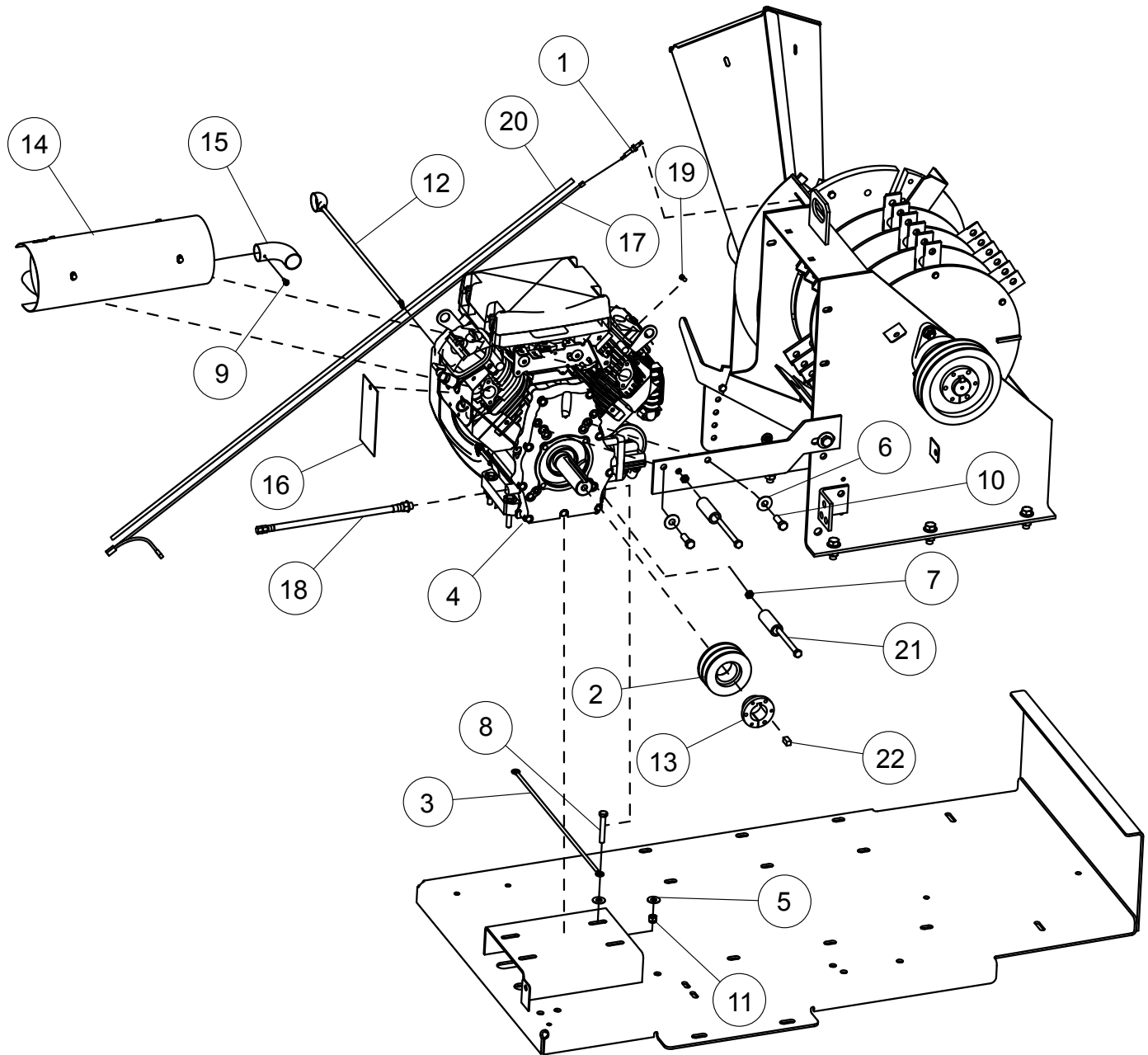
5 INCH TOWABLE CHIPPER/SHREDDER		
ITEM	PART NUMBER	DESCRIPTION
1	12621	WASHER, UHMW SPACER
2	15003	BOLT, 5/16" X 3/4" HEX HD
3	15013	BOLT, 1/2" X 1-1/4" HEX HD
4	15031	WASHER, 3/8" FLAT
5	15034	WASHER, 1/2" FLAT
6	15049	NUT, 1/2" CENTERLOCK GRB ZP
7	15157	BOLT, 1/2" X 1-1/2" CRG
8	15178	NUT, 5/16" CENTERLOCK
9	15250	WASHER, 5/16" FLAT
10	15339	BOLT, 1/2" X 2" CRG
11	15342	BOLT, 1/4" X 1-1/2" HCS G5 ZP
12	15355	NUT, 1/4" NYLOCK
13	15356	NUT, 5/16" NYLOCK
14	15388	NUT, 3/8" NYLOCK
15	15397	NUT, # 10 X 24" NYLOCK
16	15412	PIN, 3/16" X 1-1/4" COTTER
17	15436	BOLT, 5/16" X 1-1/4" HEX
18	15612	BOLT, 1/2" X 1-1/4" SERR FLG
19	15616	NUT, 1/2" SERR FLG
20	16001	SHEAVE, 2B6.6SDS
21	16004	BEARING, 2 BOLT FLANGE X 1-1/2" BORE
22	16007	BUSHING, SDS 1-1/2" W/3/8" KEYWAY
23	12183	DECAL, CLUTCH ENGAGEMENT
24	17416	BOLT, 3/8" X 2" EYE
25	12174	DECAL, SHIELD DANGER
26	17692	SPRING, BLOWER DRIVE
27	12175	DECAL, INLET AND DISCHARGE
28	13616-00	DECAL, SHRED SIZE
29	13973-00	BELT, 2RB63
30	15683-00	CLIP, 1/2" E
31	73371-00	5" CHIPPER/SHREDDER ROTOR ASSEMBLY (SEE P. 22)
32	73472-35	WELDMENT, C/S BOTTOM
33	73485-00	PIN, RETAINER
34	73508-00	SPACER, .50 X .50
35	73511-35	SHREDDER ADJUSTOR
36	73538-00	CLUTCH CONTROL ROD
37	73541-12	CLUTCH PEDAL WELDMENT
38	73542-12	PIVOT ROD WELDMENT
39	73676-12	ENGINE BRACE WELDMENT
40	71413	KEY, SQ 3/8" X 3/4" PLAIN



5 INCH TOWABLE CHIPPER/SHREDDER

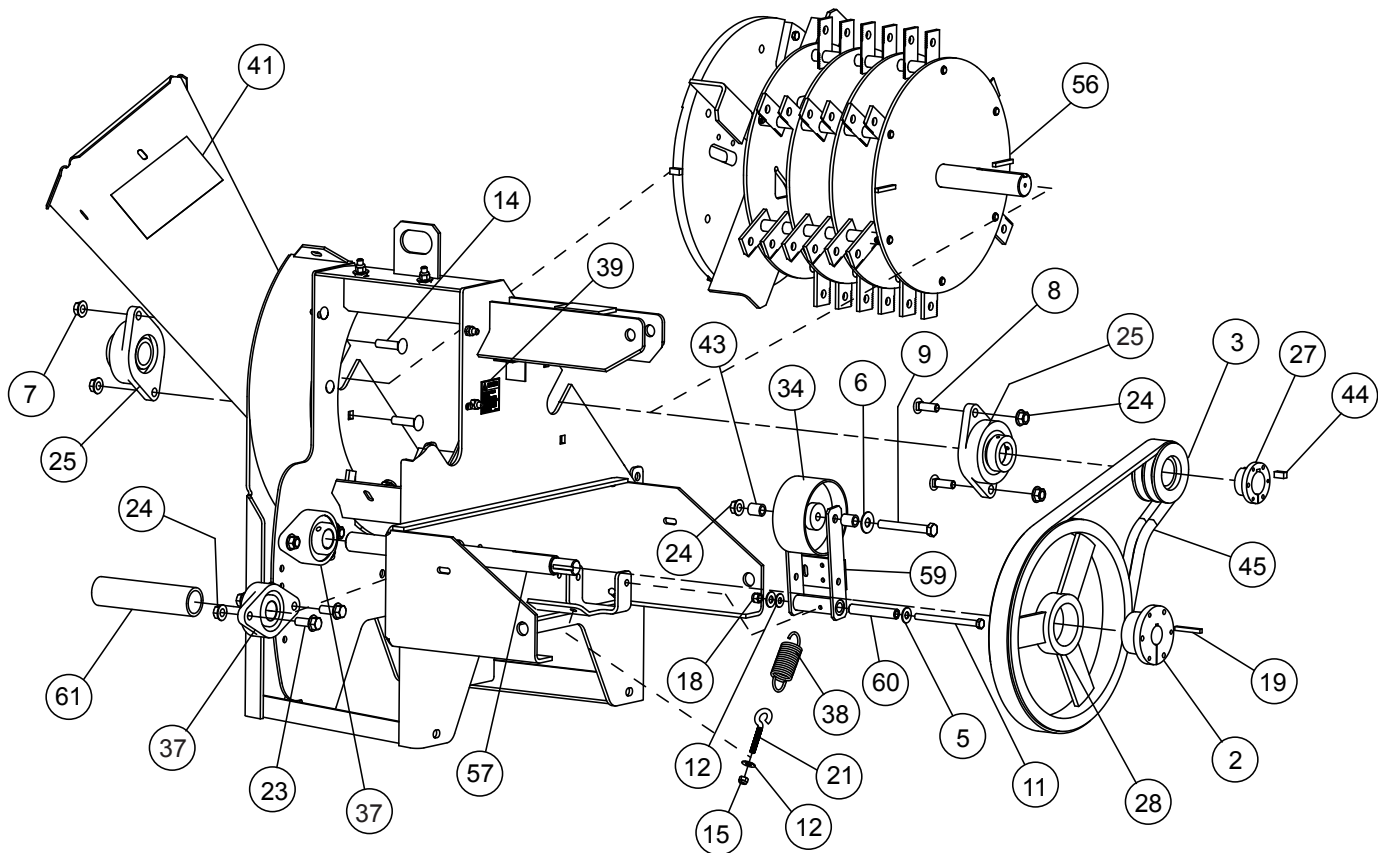
ITEM	PART NUMBER	DESCRIPTION
1	12250	DECAL, CHECK BOLTS
2	12614	CONTAINER, INSTR. MANUAL
3	15031	WASHER, 3/8" FLAT
4	15049	NUT, 1/2" CENTERLOCK GRB ZP
5	15219	BOLT, 5/16" X N1" HEX HD
6	15250	WASHER, 5/16" FLAT
7	15356	NUT, 5/16 NYLOCK
9	15388	NUT, 3/8" NYLOCK
10	15402	NUT, 5/16" X 18" TINNEMAN U-TYPE
11	15436	BOLT, 5/16" X 1-1/4" HEX
12	12169	DECAL, KNIFE ACCESS

13	16460	CAP, LARGE SHAFT
14	12173	DECAL, DISCHARGE
15	17836	DECAL, BEARCAT PICTURE
	18665-00	DECAL, BEARCAT PICTURE (EUROPEAN MODELS)
16	12175	DECAL, INLET AND DISCHARGE
17	17838	DECAL, MADE IN USA
18	12172	DECAL, PROTECTION
19	14942-00	DECAL, MULTILINGUAL MANUA
20	18982-00	DECAL, UNLEADED GASOLINE
21	36029-00	DECAL, MODEL SC5670B
22	73343-35	CHIPPER TOP WELDMENT
23	73508-00	SPACER, .50 X .50
24	73668-12	BELT SHIELD WELDMENT

**5 INCH TOWABLE CHIPPER/SHREDDER**

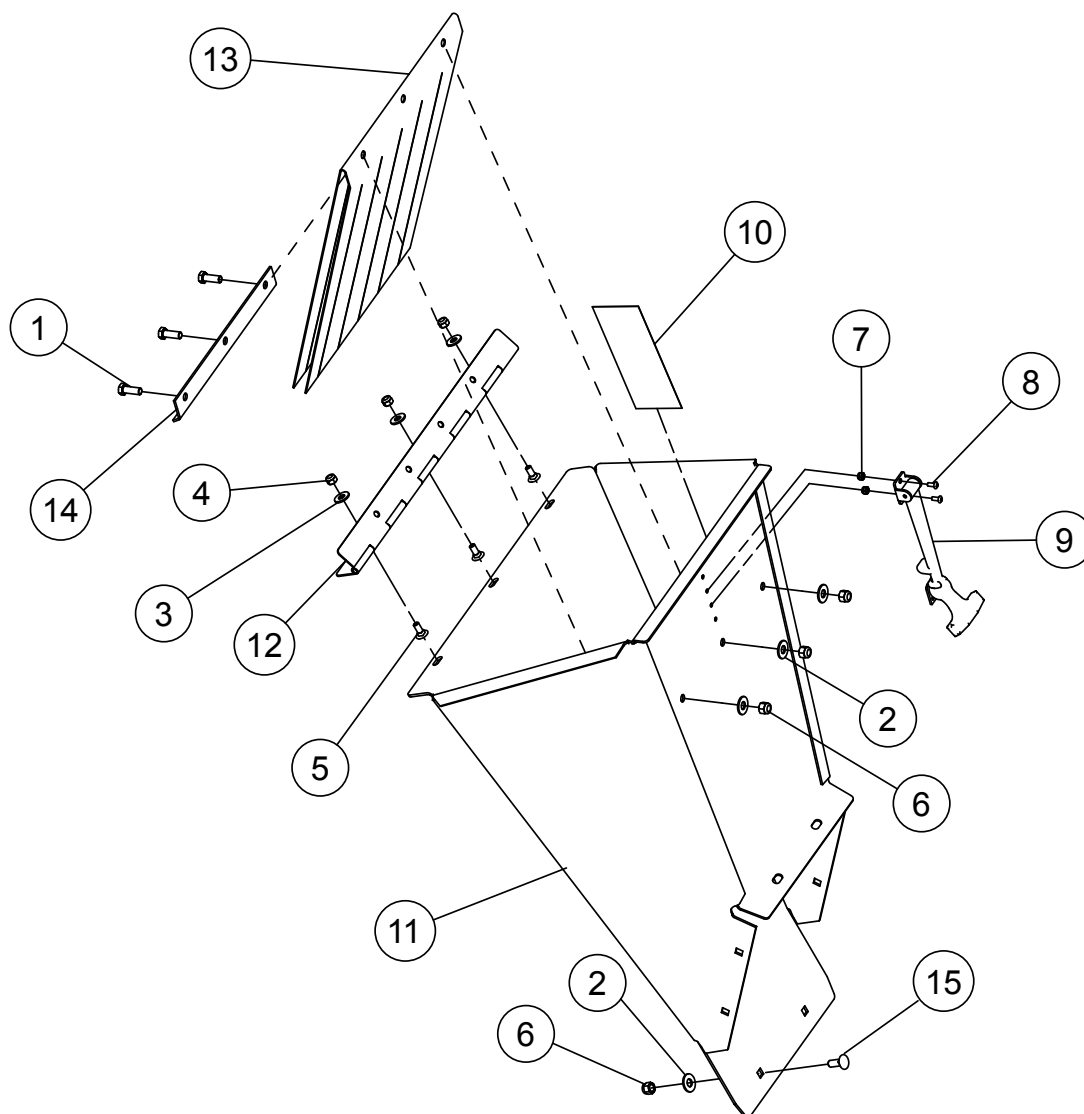
ITEM	PART NUMBER	DESCRIPTION
1	12014	SWITCH, ENGINE KILL
2	12446	SHEAVE, 2B3.6 SH, QD
3	12656	CABLE, NEGATIVE BATTERY
4		ENGINE, 24 HP HONDA
5	15031	WASHER, 3/8" FLAT
6	15032	WASHER, 7/16" FLAT
7	15056	NUT, 3/8" HEX JAM
8	15116	BOLT, 3/8" NC X 2-1/2" HEX HD
9	15187	SCREW, # 10 X 1/2" HEX
10	15299	BOLT, 7/16" X 1-1/4" HEX

11	15388	NUT, 3/8" NYLOCK
12	17888	CABLE, POSITIVE BATTERY
13	13599-00	BUSHING, 1-7/16" SH
14	13858-00	KIT, 24 HP HONDA MUFFLER
15	13978-12	DEFLECTOR, HONDA MUFFLER
16	14119-00	TAG, FLUID NOTICE
17	14198-00	ENGINE KILL WIRE ASSEMBLY
18	14373-00	CRANKCASE DRAIN HOSE ASSEMBLY
19	15751-00	BOLT, MG X 1 X 10 MM HHCS
20	71708	CONDUIT, 1/4 X 47 WIRE
21	73678-12	BELT GUIDE WELDMENT
22	71413	KEY, SQ 3/8" X 3/4" PLAIN

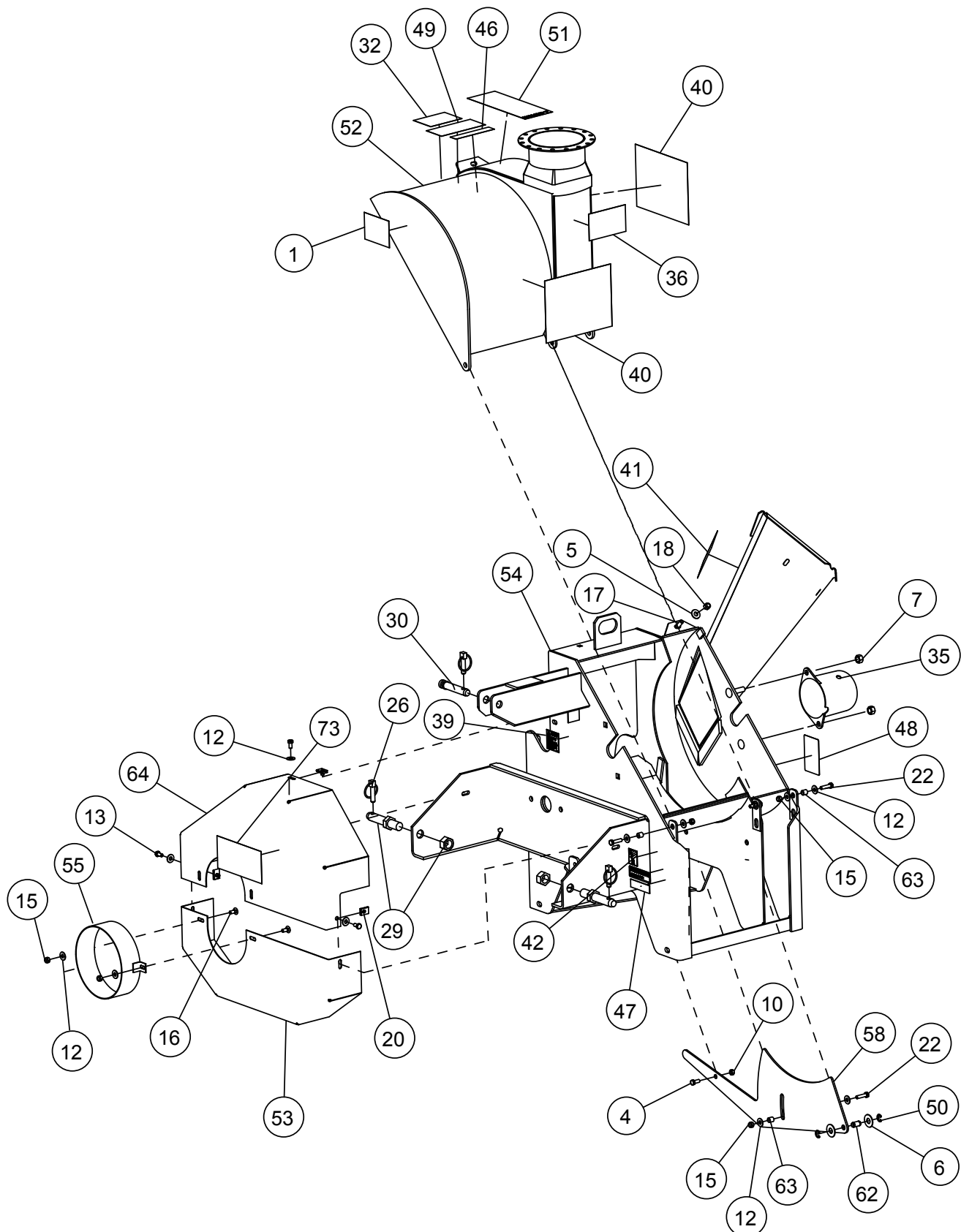


5 INCH CHIPPER/SHREDDER/BLOWER		
ITEM	PART NUMBER	DESCRIPTION
2	12437	BUSHING, 1-1/4" SK
3	12446	SHEAVE, 2B3.6SH
5	15031	WASHER, 3/8" FLAT
6	15034	WASHER, 1/2" FLAT
7	15049	NUT, 1/2" CENTERLOCK GRB ZP
8	15157	BOLT, 1/2" X 1-1/2" CRG
9	15174	BOLT, 1/2" X 4" HEX HD
11	15205	BOLT, 3/8" NC X 5" HEX HD
12	15250	WASHER, 5/16" FLAT
14	15339	BOLT, 1/2" X 2" CRG
15	15356	NUT, 5/16" NYLOCK
18	15388	NUT, 3/8" NYLOCK
19	15391	KEY, 1/4" X 2" SQ
21	15429	BOLT, 5/16" X 2" EYE
23	15612	BOLT, 1/2" X 1-1/4" SERR FLG
24	15616	NUT, 1/2" SERR FLG

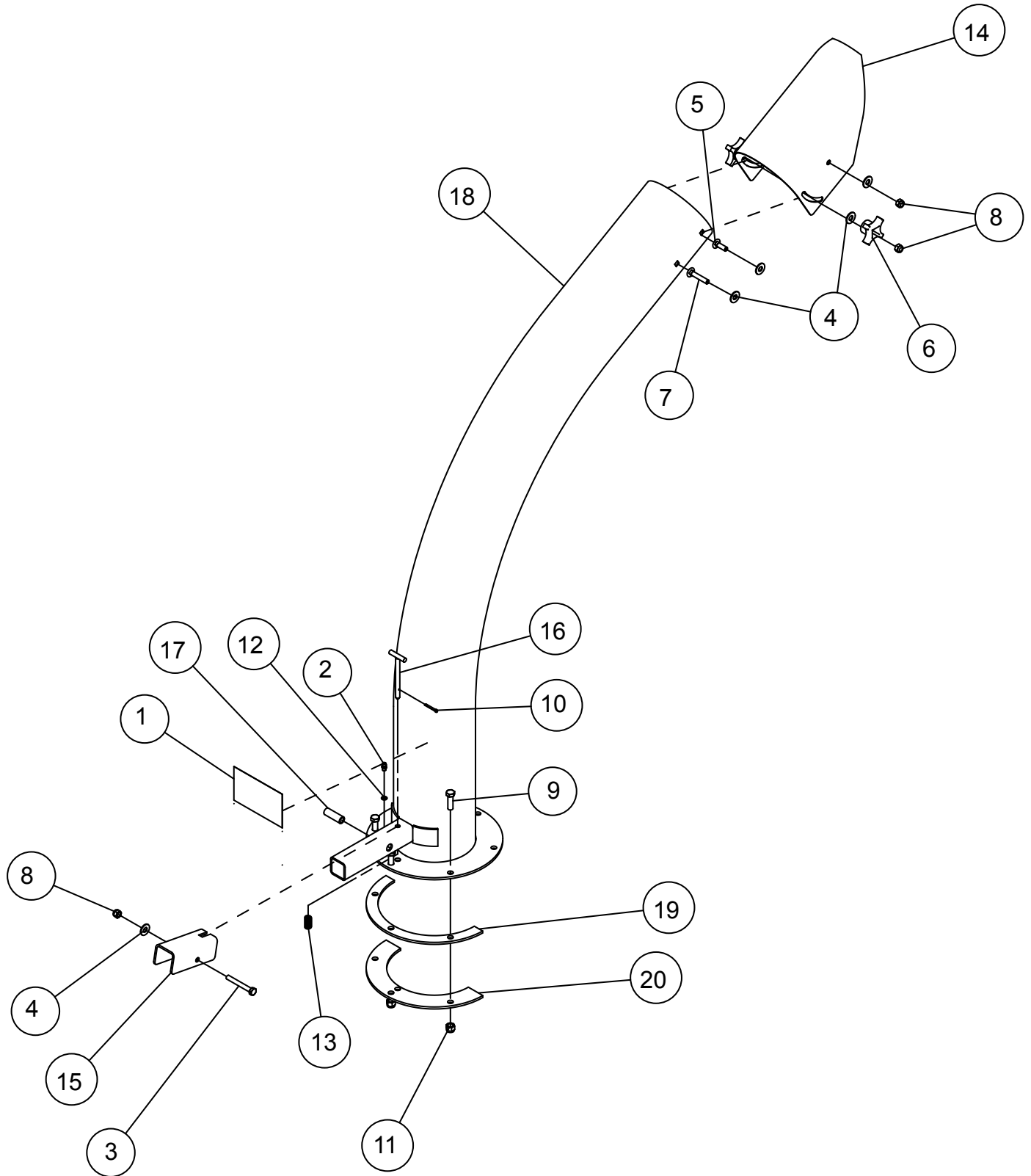
25	16004	BEARING, 2 BOLT FLANGE X 1-1/2" BORE
27	16016	BUSHING, 1-1/2" SH
28	16017	SHEAVE, 2B13.6 SK
34	16230	PULLEY, 5.0" X 2.5" IDLER
37	16682	BEARING, 1-1/4" DIA 2 BOLT FLANGE
38	17415	SPRING, LOCK COMPRESSION
39	12174	DECAL, SHIELD DANGER
41	12175	DECAL, INLET AND DISCHARGE
43	70290	SPACER, 0.75 X .905
44	71413	KEY, 3/8" X 3/8" X 3/4"
45	13426-00	BELT, 2RBP56
56	73371-00	5 INCH C/S ROTOR ASSEMBLY (SEE P. 22)
57	73372-00	C/S JACKSHAFT
59	73479-12	IDLER WELDMENT
60	73480-00	PIVOT TUBE
61	73481-00	SHAFT SHIELD



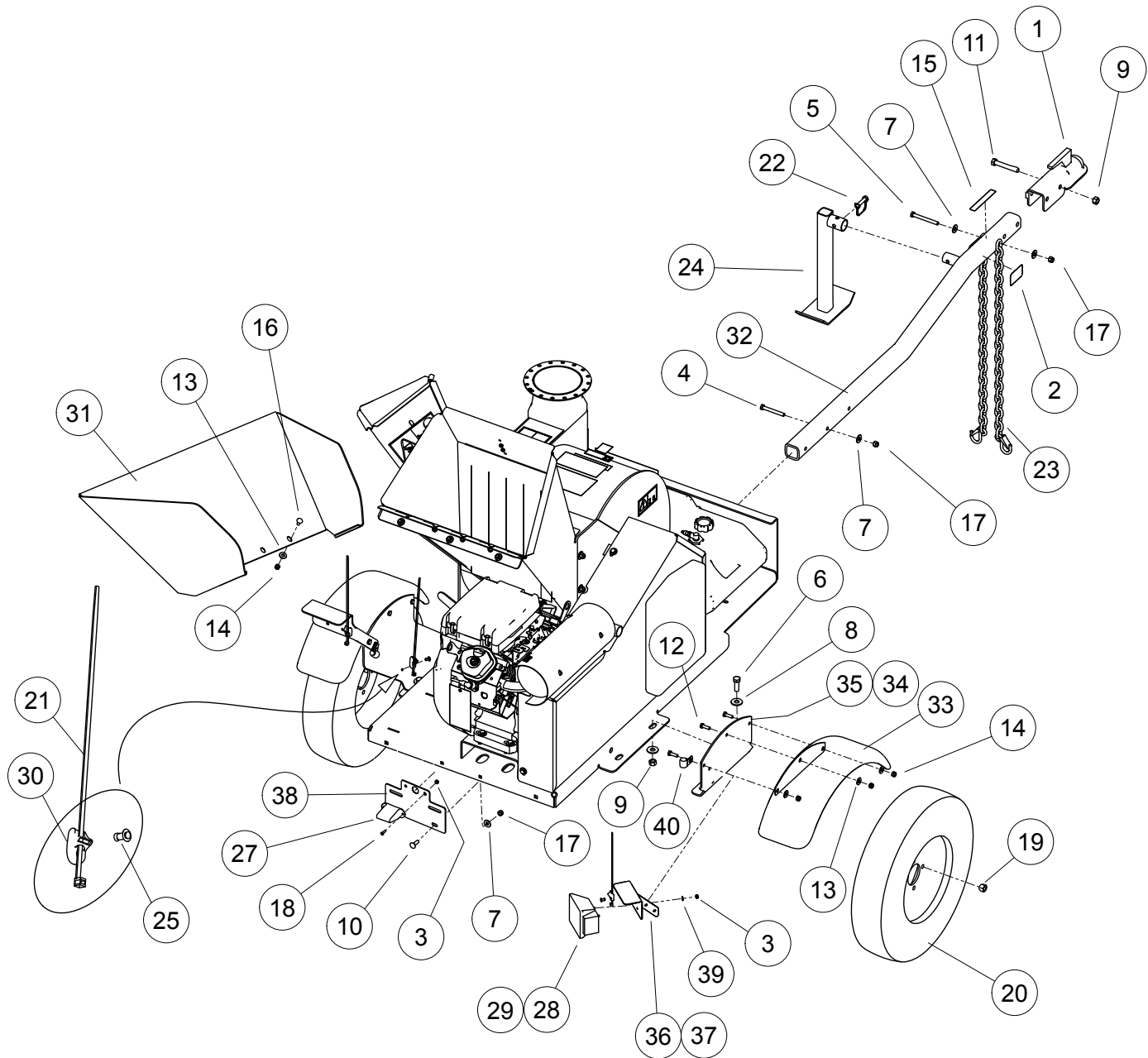
73598-00, 5 INCH SHREDDER CHUTE ASSEMBLY		
ITEM	PART NUMBER	DESCRIPTION
1	15006	BOLT, 3/8" X 1" GR5 HEX CAPSCREW ZP
2	15031	WASHER, 3/8" FLAT ZP
3	15250	WASHER, 5/16" FLAT ZP
4	15356	LOCKNUT, 5/16" NYL, NC TYP NE, ZP
5	15367	BOLT, CARR 5/16" X 3/4" GR5 NC ZP
6	15388	NUT, 3/8" NYL INSERT, NE, ZP
7	15397	NUT, 10/24" NYLOCK TYPE NM, ZP
8	15423	SCW, MCH 10/24" X 1/2" PAN HD, PH ZP
9	16507	LATCH, FLEXABLE DRAW W/KEEPER
10	12175	DECAL, INLET AND DISCHARGE
11	73335-35	SHREDDER CHUTE WELDMENT
12	73375-12	EXTENSION TRAY HINGE
13	73482-00	C/S CHUTE FLAP
14	73483-12	FLAP ANCHOR ANGLE
15	15057	BOLT, CARR 3/8" X 1" GR5



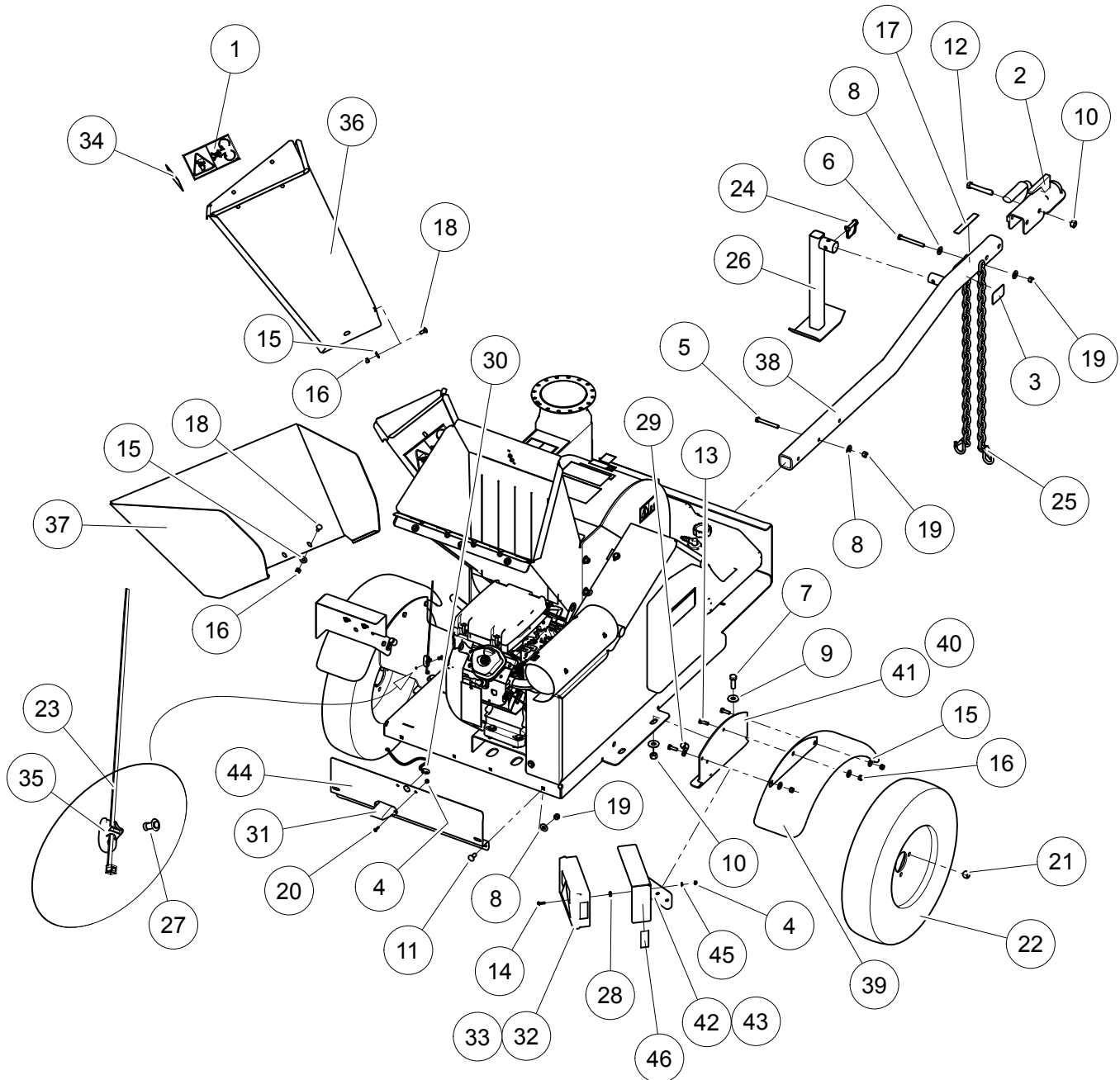
5 INCH CHIPPER/SHREDDER/BLOWER		
ITEM	PART NUMBER	DESCRIPTION
1	12010	DECAL, CHECK BOLTS
4	15003	BOLT, 5/16" X 3/4" HEX HD
5	15031	WASHER, 3/8" FLAT
6	15034	WASHER, 1/2" FLAT
7	15049	NUT, 1/2" CENTERLOCK GRB ZP
10	15178	NUT, 5/16" CENTERLOCK
12	15250	WASHER, 5/16" FLAT
13	15300	BOLT, 5/16" X 5/8" HEX HD
15	15356	NUT, 5/16" NYLOCK
16	15367	BOLT, 5/16" X 3/4" CRG
17	15378	BOLT, CARR 3/8 X 1-1/4" GR5 NC ZP
18	15388	NUT, 3/8" NYLOCK
20	15402	NUT, 5/16" X 18" TINNERMAN U-TYPE
22	15436	BOLT, 5/16" X 1-1/4" HEX
26	16015	PIN, 7/16" X 1-3/4" LYNCH
29	16019	PIN, LIFT ARM 7/8" X 5" LG
30	16020	PIN, TOP LINK 3/4" X 4-1/2" LG
31	12175	DECAL, INLET AND DISCHARGE
32	16085	DECAL, KNIFE ACCESS
35	16460	CAP, LARGE SHAFT
36	16558	DECAL, FLYING DISCHARGE
39	17423	DECAL, SHIELD DANGER
40	17836	DECAL, BEARCAT PICTURE
	18665-00	DECAL, BEARCAT PICTURE (EUROPEAN MODELS)
41	17837	DECAL, DANGER
42	17838	DECAL, MADE IN USA
46	18942-00	DECAL, MODEL SC5540B
47	13443-00	DECAL, 5 INCH C/S INFO
48	13616-00	DECAL, SHRED SIZE
49	14942-00	DECAL, MULTILINGUAL MANUAL
50	1683-00	CLIP, 1/2" E
51	18443-00	DECAL, OPERATING INSTRUCTIONS
52	73343-35	CHIPPER TOP WELDMENT
53	73353-12	BOTTOM BELT SHIELD
54	73355-35	WELDMENT, C/S BOTTOM
55	73364-12	JOINT SHIELD WELDMENT
58	73474-35	SHREDDER ADJUSTOR
62	73485-00	RETAINER PIN
63	73508-00	SPACER, .50 X .50
64	75275-12	GUARD PTO DRIVE WELDMENT
73	16033	DECAL, PTO DANGER



72483, 6 INCH DISCHARGE CHUTE ASSEMBLY		
ITEM	PART NUMBER	DESCRIPTION
1	12173	DECAL, DISCHARGE
2	12275	FITTING, 1/4" SELF-TAP GREASE
3	15154	BOLT, 5/16" X 2-1/2" HEX
4	15250	WASHER, 5/16" FLAT
5	15301	BOLT, 5/16" X 1 CRG
6	15321	KNOB, 5/16" SPOUT
7	15350	BOLT, 5/16" X 1-3/4" CRG
8	15356	NUT, 5/16" NYLOCK
9	15364	BOLT, 3/8" X 1-1/4" HEX HD
10	15375	PIN, 1/8" X 1" COTTER
11	15388	NUT, 3/8" NE NYLOCK ZP
12	15584	WASHER, FLAT 254 X 400 X 048
13	16556	LOCK COMPRESSION SPRING
14	71081	DISCHARGE DEFLECTOR
15	71252	DISCHARGE LOCK LEVER
16	71253	DIS. LOCK PIN WELDMENT
17	71256	DISCHARGE LOCK PIVOT TUBE
18	72449-12	6 INCH DISCHARGE TUBE
19	72452-12	SPACER, DISCHARGE PIVOT
20	72453-12	RING, DISCHARGE CLAMP



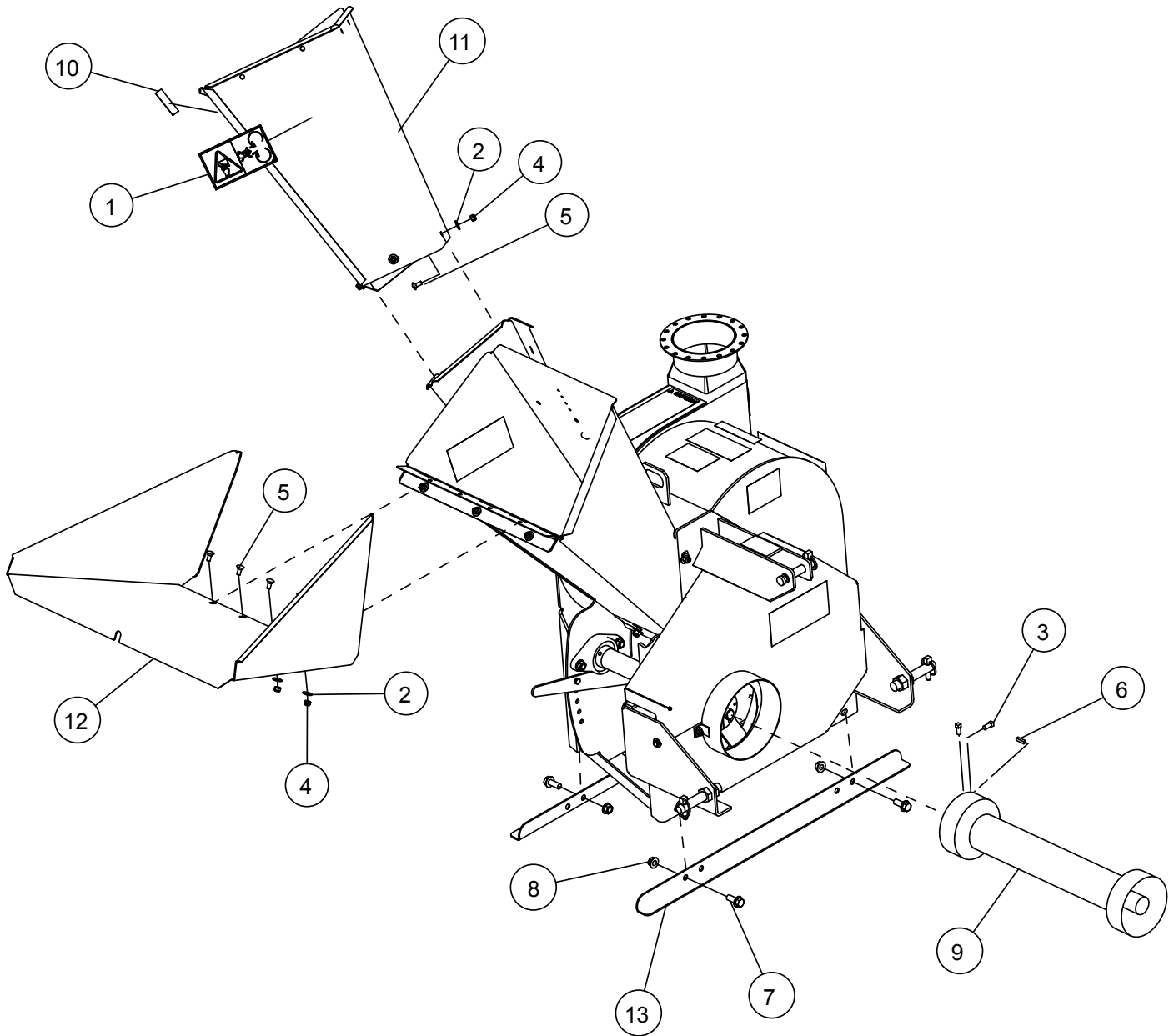
HITCH AND MISCELLANEOUS PARTS		
ITEM	PART NUMBER	DESCRIPTION
1	17988	TRAILER HITCH COUPLER
2	14375-00	REFLECTOR, WIDE ANGLE AMBER
3	15355	NUT, 1/4" NE NYLOCK ZP
4	15009	BOLT, 3/8" X 3" GR5
5	15010	BOLT, 3/8" X 3-1/2" HEX
6	15014	BOLT, 1/2" X 1-1/2" HEX HD
7	15031	WASHER, 3/8" FLAT ZP
8	15034	WASHER, 1/2" FLAT ZP
9	15049	NUT, 1/2" CENTER LOCKNUT ZP
10	15057	BOLT, 3/8" X 1" CRG
11	15086	BOLT, 1/2" X 3- GR5 HEX CAPSCREW ZP
12	15219	BOLT, 5/16" X 1" HEX HD
13	15250	WASHER, 5/16" FLAT ZP
14	15356	NUT, 5/16" NYLOCK
15	16875	DECAL, HITCH LOAD
16	15367	BOLT CARR 5/16" X 3/4" GR5
17	15388	NUT, 3/8" NYLOCK
18	15460	SCREW, NO. 10 X 24 X 3/4" PAN PHP ZP
19	15527	NUT, 1/2" -20 WHEEL
20	16548	TIRE AND RIM ASSEMBLE
21	17320	STRAP, NYLON TIE
22	17879	PIN, SNAP 3/8" X 1-1/2" USABLE LGH
23	14381-00	CHAIN, SAFETY, 5000 LB W/ LATCH
24	70936	HITCH JACK WELDMENT
25	0111-0058-00	RIVET, 1/4 X 1/2" DOME HD. BBIND (SS)
27	14368-00	LIGHT, LICENSE PLATE
28	16904-00	LIGHT, TAIL RH
29	16903-00	LIGHT, TAIL LH
30	18549-00	CLAMP, CABLE MOUNT
31	73347-12	CHUTE TRAY WELDMENT (FOR SERVICE ORDER CHUTE ENXTENSION ASSY. PART # 76885-00.)
32	73499-12	LONG HITCH WELDMENT
33	73834-12	WELDMENT, FENDER
34	75541-12	BRACKET, LH FENDER
35	75542-12	BRACKET, RH FENDER
36	75548-12	BRACKET, LIGHT LH
37	75549-12	BRACKET, LIGHT RH
38	75543-12	PLATE, LICENSE
39	15030	WASHER, 1/4" FLAT ZP
40	14048-00	CLAMP, 9/16 COATED
-	16905	HARNESS, TRAILER LIGHT (NOT SHOWN)
-	71707	CONDUIT, 1/4 X 158 WIRE (NOT SHOWN)
-	14940-00	HANDLE, HITCH COUPLER (NOT SHOWN)



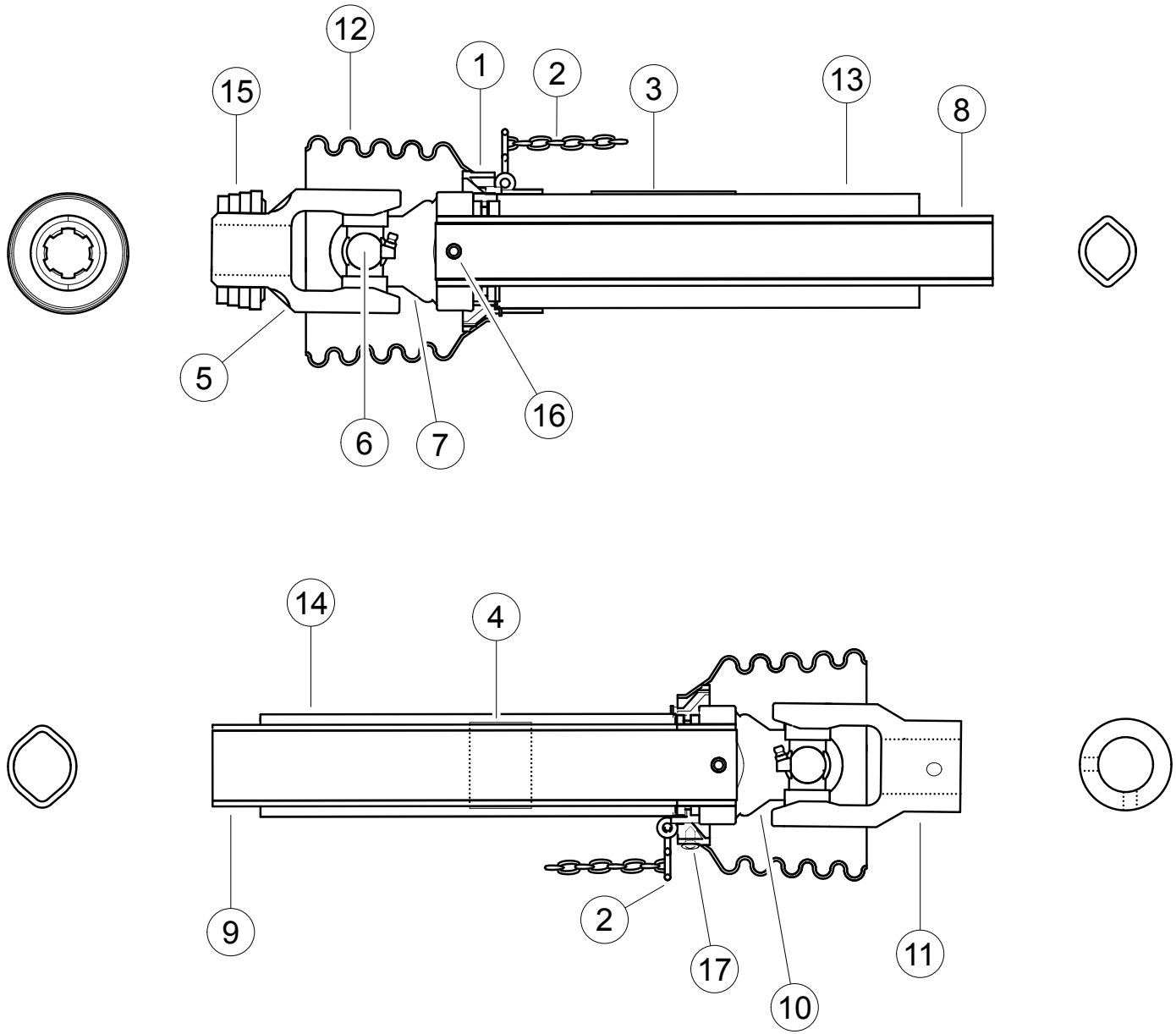
HITCH AND MISCELLANEOUS PARTS

ITEM	PART NUMBER	DESCRIPTION	SC5670BXF	SC5670BXE
1	12175	DECAL, INLET AND DISC.	X	X
2	12809	COUPLER, 50MM X 3"		X
3	14375-00	REFLECTOR, WIDE ANGLE AMBER		X
4	15830-00	NUT, # 10 X 24" K-LOCK ZP		X
5	15009	BOLT, 3/8" X 3" GR5		X
6	15010	BOLT, 3/8" X 3-1/2" HEX		X
7	15014	BOLT, 1/2" X 1-1/2" HEX HD		X
8	15031	WASHER, 3/8" FLAT ZP		X

HITCH AND MISCELLANEOUS PARTS				
ITEM	PART NUMBER	DESCRIPTION	SC5670BXF	SC5670BXE
9	15034	WASHER, 1/2" FLAT ZP		X
10	15049	NUT, 1/2" CENTER LOCKNUT ZP		X
11	15057	BOLT, 3/8" X 1" CRG		X
12	15086	BOLT, 1/2" X 3- GR5 HEX CAPSCREW ZP		X
13	15219	BOLT, 5/16" X 1" HEX HD		X
14	15557	BOLT, #10-24 X 3/4 IN HHCS GR8 PLAIN		X
15	15250	WASHER, 5/16" FLAT ZP	X	X
16	15356	NUT, 5/16" NYLOCK	X	X
17	16875	DECAL, HITCH LOAD		X
18	15367	BOLT CARR 5/16" X 3/4" GR5	X	X
19	15388	NUT, 3/8" NYLOCK		X
20	15460	SCREW, NO. 10 X 24 X 3/4" PAN PHP ZP		X
21	15527	NUT, 1/2" -20 WHEEL		X
22	16548	TIRE AND RIM ASSEMBLE		X
23	17320	STRAP, NYLON TIE		X
24	17879	PIN, SNAP 3/8" X 1-1/2" USABLE LGH		X
25	14681-00	CHAIN, SAFETY, 5000 LB W/ LATCH		X
26	70936	HITCH JACK WELDMENT		X
27	0111-0058-00	RIVET, 1/4 X 1/2" DOME HD. BBIND (SS)		X
28	0934-0004-00	GROMMENT, 1/4 X 5/8" RUBBER		X
29	14048-00	CLAMP, 9/16" COATED		X
30	14367-00	PLUG, 12 VOLT LIGHT		X
31	14368-00	LIGHT, LICENSE PLATE		X
32	14566-00	LIGHT, TAIL RH		X
33	14580-00	LIGHT, TAIL LH		X
34	14942-00	DECAL, MULTILINGUAL MANUAL	X	X
35	18549-00	CLAMP, CABLE MOUNT		X
36	70706-35	CHIPPER EXTENSION	X	X
37	73788-12	SHREDDER TRAY (FOR SERVICE OPRDR CHUTE EXTENSION ASSY. PART # 76886-00)	X	X
38	73499-12	LONG HITCH WELDMENT		X
39	73834-12	WELDMENT, FENDER		X
40	75541-12	BRACKET, LH FENDER		X
41	75542-12	BRACKET, RH FENDER		X
42	75553-12	BRACKET, LIGHT LH		X
43	75554-12	BRACKET, LIGHT RH		X
44	75555-12	PLATE, MOUNTING		X
45	15132	WASHER, 3/16" FLAT		X
46	14374-00	REFLECTOR, WIDE ANGLE RED		X
-		HARNESS, TRAILER LIGHTING - WAS 18671-00 (SUPERCEDED BY 36202-00)		X
	36202-00	HARNESS, C/S TRAILER		X
-	14940-00	HANDLE, HITCH COUPLER (NOT SHOWN)		X



TRAY, EXTENSION, AND PTO DRIVESHAFT		
ITEM	PART NUMBER	DESCRIPTION
1	12175	DECAL, INLET AND DISC. (EUROPEAN MODELS ONLY)
2	15250	WASHER, 5/16" NYL
3	15256	SCREW, 3/8" X 3/4" SQ HD SET ZP
4	15356	LOCKNUT, 5/16" NYL
5	15367	BOLT, CARR 5/16" X 3/4" GR5
6	15391	KEY, SQUARE 1/4" X 2" PLAIN
7	15612	BOLT, 1/2" X 1-1/4" SERR FLG
8	15616	NUT, 1/2" SERR FLG
9	16961	540 C/S WS DRIVESHAFT (SEE P. 20)
10	14942-00	DECAL, MULTILINGUAL MANUAL
11	70706-35	CHIPPER EXTENSION (EUROPEAN MODELS ONLY)
12	73347-12	CHUTE TRAY WELDMENT (FOR SERVICE ORDER CHUTE ENXTENSION ASSY. PART # 76885-00.)
13	73558-12	C/S LEG SUPPORT
	16959	CE SHIELD (NOT SHOWN) (EUROPEAN MODELS ONLY)

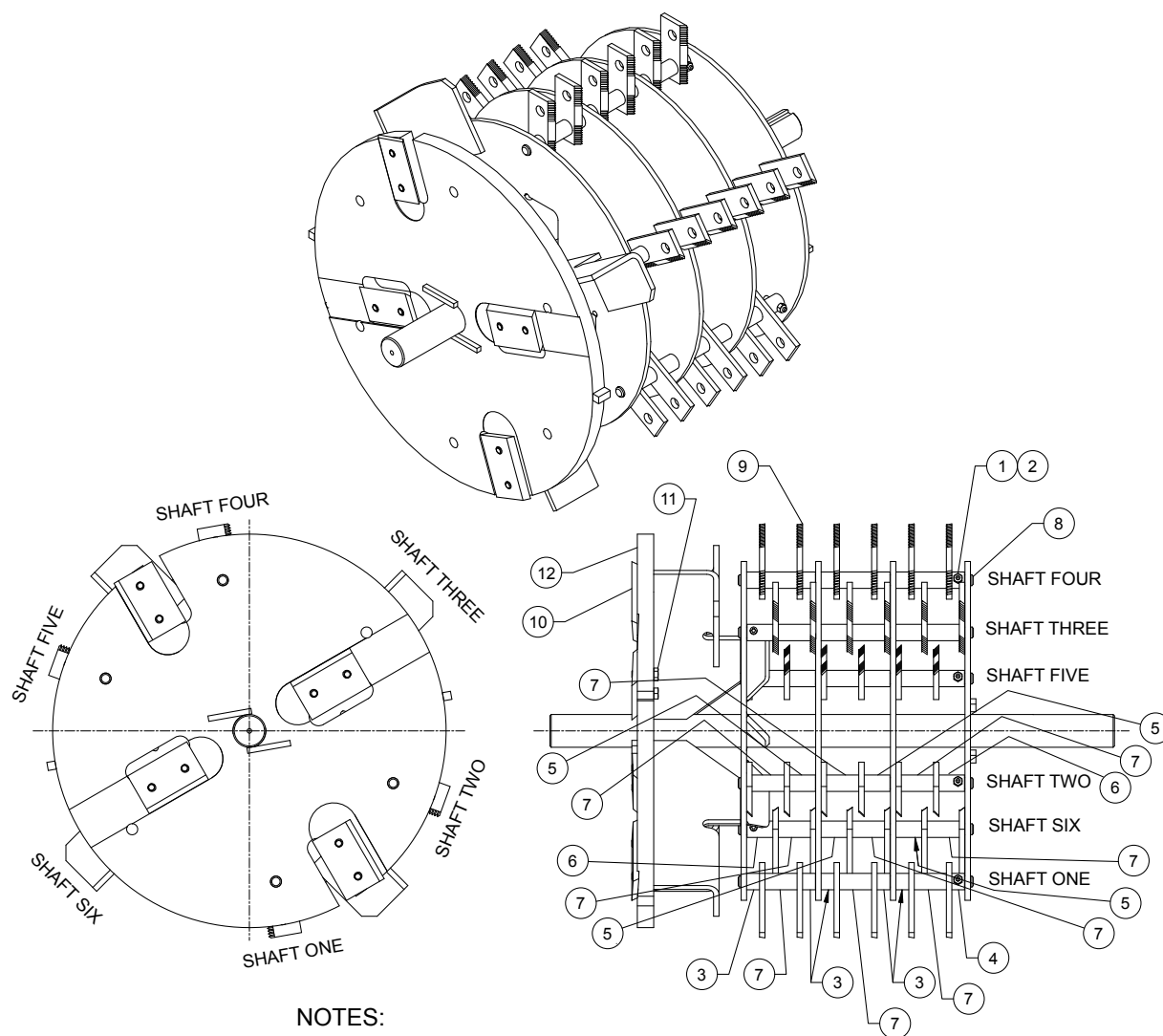


PTO SHAFT, PN 16961			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	12208	BEARING, RING SC15	2
2	12209	SAFETY CHAIN	2
3	12210	DECAL, OUT	1
4	12211	DECAL, IN	1
5	12225	YOKE, 3/8 - 6 SPL. ASGE	1
6	12226	CROSS & BEARING KIT	2
7	12227	YOKE, INBOARD OV	1
8	12228	INNER PROFILE OV	1
9	12229	OUTER PROFILE I	1
10	12230	YOKE, INBOARD I	1
11	12231	YOKE	1
12	12232	SHIELD, CONE 4 RIB	2
13	12233	SHIELD, OUTER TUBE OVL.	1
14	12234	SHIELD, INNER TUBE RND	1
15	12235	KIT, RETAINING RING / TRACTOR SIDE	1
16	15573	PIN, SPRING 10 X 65	2
17	15574	SCREW	2

MIN: 18.11" (46 CM)

MAX: 24.49" (62.2 CM)

OVERLAP: 6.43" (16.33 CM)



NOTES:

1. SHAFTS SIX AND THREE ARE SYMMETRICAL.
2. SHAFTS FIVE AND TWO ARE SYMMETRICAL.
3. SHAFTS FOUR AND ONE ARE SYMMETRICAL.

CHIPPER/SHREDDER ROTOR COMPONENTS, 73371-00

ITEM	PART NUMBER	DESCRIPTION
1	15397	NUT, # 10 X 24 NYLOCK
2	15466	SCREW, 10-24 X 1-1/8"
3	70367	SHORT SPACER .75 X .59 (LARGE C/S)
4	70368	SHORT SPACER .75 X .59 W/HOLE (LARGE C/S)
5	70369	SPACER, .75 X 1.18
6	70370	MEDIUM SPACER-BORED .75 X 1.18 W/HOLE (LARGE C/S)
7	70371	LONG SPACER .75 X 1.47 (LARGE C/S)
8	70381	ROTOR KNIFE SHAFT (LARGE C/S)
9	70856	SHREDDING KNIFE, RECTANGULAR
10	70739	BLADE, TWO EDGE CHIPPER
11	15447	BOLT, 5/16" X 1" HEX HD.
12	73365-00	5 INCH C/S ROTOR WELDMENT

CHIPPER BLADE KIT, 72493	
PART NUMBER	DESCRIPTION
70739	BLADE, TWO EDGE TOOL STEEL
15447	BLT 5/16"-18 X 1" GR8 HCS PATCH ZP
15565	BOLT, (NOT USED ON MODEL # 75524/73554)
71474	INSTRUCTIONS, CHIPPER BLADE

SHREDDER BLADE KIT, 70972	
PART NUMBER	DESCRIPTION
15397	NUT, # 10 X 24 NYLOCK
15466	SCREW, 10-24 X 1-1/8"
70367	SHORT SPACER .75 X .59 (LARGE C/S)
70368	SHORT SPACER .75 X .59 W/HOLE (LARGE C/S)
70369	SPACER, .75 X 1.18
70370	MEDIUM SPACER-BORED .75 X 1.18 W/HOLE (LARGE C/S)
70371	LONG SPACER .75 X 1.47 (LARGE C/S)
70381	ROTOR KNIFE SHAFT (LARGE C/S)
70856	SHREDDING KNIFE, RECTANGULAR
70975	INSTRUCTIONS, COMM SHRED KIT (NOT SHOWN)

BATTERY DISCONNECT KIT (P/N 76721-00) FOR USE ON SC5670B MODEL		
PART NUMBER	DESCRIPTION	QTY
12655	CABLE, POSITIVE BATTERY	1
16834	BOX, 12 X 12 X 4"	1
31413-00	SWITCH, BATTERY DISCONNECT	1
31414-00	DECAL, BATTERY DISCONNECT	1
76726-00	INSTRUCTIONS, BATTERY DISCONNECT	1

FENDER KIT, 75994-00 (FOR SC5670B MODELS ONLY)		
PART NUMBER	DESCRIPTION	QTY
0111-0058-00	RIVET, 1/4 X 1/2 DOME HD. BLIND (SS)	4
16964	BOX, 24" X 12" X 12"	1
17320	STRAP, NYLON TIE	4
18549-00	CLAMP, CABLE MOUNT	4
75541-12	BRACKET, LH FENDER	1
75542-12	BRACKET, RH FENDER	1



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